GLASS BONDING SYSTEM

- Easy to Understand Instructions and Guidelines
- Hundreds of Possible Uses in Glass Construction
- Advanced UV Adhesives Provide Strong Bonds to Varied Substrates
- New Innovative Fixation Devices
- Wide Selection of UV Lamps
- Latest Designs in UV Glass Furniture Hardware
- Starter Kits Basic and Professional



The Easy Solution For All Your Glass Bonding Needs



Simplified Technology for Efficient and Safe Glass Bonding

CRL takes the mystery out of glass bonding with our complete line of UV and UV/Visible Light Adhesives, Fixation Devices, UV Lamps, and Glass Furniture Hardware.

Everything you need with easy-to-understand instructions and guidelines to produce glass bonded work from functional glass furniture to beautiful glass artwork. There are hundreds of possible uses in glass construction with the Glass Bonding System from CRL.

New innovative Fixation Devices make construction faster and easier. Advanced UV Adhesives provide strong bonds to many different substrates including laminated glass, tempered glass, steel, aluminum, stainless steel, ceramic, stone, wood, and plastics. We have a wide selection for UV Lamps for fast bonding of all sizes of glass furniture. We even have basic UV Starter Kits for first time users and professional kits for full time users, plus all the right cleaners and accessories needed to make your job easier and more profitable.



Advantages of CRL's Glass Bonding System

- Easy to Understand Instructions and Guidelines
- Hundreds of Possible Uses in Glass Construction
- Advanced UV Adhesives Provide Strong Bonds to Varied Substrates
- New Innovative Fixation Devices
- Wide Selection of UV Lamps
- Latest Designs in Glass Furniture Hardware
- Starter Kits Basic and Professional

FOR TECHNICAL ASSISTANCE CONTACT GLASS AND GLAZING TECH SALES

Phone: (800) 421-6144 or (323) 588-1281 Ext. 7720 Direct Fax: (866) 921-0532 or (323) 584-5226 Direct E-Mail: glassglazing@crlaurence.com





CRL Has the Right UV Adhesive for Any Application

- High, Medium, and Low Viscosity Formulas
- Strong Bond to Many Substrates, Even **Laminated Glass**
- See Pages GB18-GB27

CRL UV/Visible Light Cure Adhesives handle any glass bonding application you may encounter. Choose from seven different formulations plus colored adhesives for your projects. Typical applications include: glass knobs and metal towel bars to frameless glass shower doors; glass shelves on mirrors; glass showcases; glass sculptures; glass artwork; and efficient production of glass

Our different formulations adhere to many substrates, including metal, ceramic, stone, plastic, wood, and laminated glass, which normally does not lend itself to UV adhesives, because the PVB inner layer absorbs almost all of the UVA radiation.



CRL Fixation Devices

- Wide Selection to Choose From
- Precisely Positions and Holds Glass in Place While Adhesive Cures
- See Pages GB10-GB17

For optimum curing of UV Adhesives it is imperative to keep the glass parts from sliding out of place. In the past, a second person was often needed to hold the glass parts in position. Now, with CRL Fixation Devices, one person can easily manage all the work steps alone. Many of the Fixation Devices have adjustment screws to raise and lower the glass parts for proper application of high and low viscosity (capillary action) UV Adhesives. Other devices have marked dimensions for fixing glass parts in virtually any angle.



CRL UV Curing Lamps

- Provides Correct UV Wavelength for Proper Curing of UV Adhesives
- Numerous Models to Choose From
- See Pages GB28-GB32

Maximum bond strengths of UV Adhesives are achieved with the appropriate UV Curing Lamp. CRL Lamps emit the correct UV wavelength of 365 nm for curing adhesives, and different intensity lamps are available to cure the adhesive at a faster rate if desired. NOTE: Always wear special UV safety glasses, goggles, or face shield when using UV Curing Lamps.



CRL Glass Furniture Hardware

- Latest Designs for Unique Glass Furniture
- Eliminates Cut-Outs, Notches or Drilling **Holes in Glass**
- See Pages GB36-GB53

Glass has long been the choice for unique furniture designs and display products due to the many alternatives available for glass thickness and colors. Glass is also unique in that glass shops or glass fabricators can produce custom furniture designs for homes or businesses, no matter how large or small. CRL Glass Furniture Hardware provides the latest in design and function. Combined with our different formulas of UV Adhesives, our many Fixation Devices, and UV Curing Lamps, your possibilities are almost limitless.



Using UV Adhesives

Bonding glass with UV Curing Adhesives can easily be achieved by taking your time and carefully following these basic steps:

1. Material Selection

Glass choice and adhesive selection is critical since both predetermine the results. A different mix of glass and adhesives will result in varying bond strengths. Clear float glass, mirrored, tempered glass, and smooth, flat wired glass can be bonded without problems. Structured glass like patterned, sandblasted, or wired glass can cause lower bond strengths or cannot be bonded at all. The UVA light permeability depends on the glass thickness and color intensity of the glass. Glass with high UV absorption such as laminated glass or colored glass cannot be bonded with common UV adhesives and require a highly sensitive adhesive such as our UV678 (page GB20). Bonding metal-to-glass requires a suitable adhesive such as our UV682 (page GB20).



2. Surface Preparation

All bonding surfaces must be absolutely clean, free of grease, and dry. When UV bonding use appropriate cleaners such as CRL7528 (page GB06) that are free of surfactants (soap) or other contaminants. Common glass and general purpose cleaners are not suitable in most cases. In order to obtain a stable and durable bond, the adhesive and all parts to be bonded must be at room temperature. Heating all surfaces to 155°F (68°C) prior to bonding will remove any condensation that could adversely affect the bond strength.







CRL7528 Cleaner

UV665 Glass-to-Glass Bonding

UV682 Glass-to-Metal Bonding

3. Adhesive Selection

The correct UV Adhesive depends on the bonding materials, application of the finished product, and the resulting stress load.

- For glass-to-glass bonds, self-supported "closed" construction is recommended to obtain the highest possible stability. Adhesives such as our UV678 and UV690 (pages GB20-GB21) are best suited for this type of "closed" construction. When self-supported "closed" construction isn't possible, use UV740, UV665, UV770, UV760 or UV682 Adhesives for non-self-supported "open" construction (pages GB19-GB21).
- For glass-to-metal bonds, use our UV682 Adhesive (page GB20).





Self-Supported "Closed" Construction





Non-Self-Supported "Open" Construction

4. Applying UV Adhesive

Before applying the adhesive it is recommended to check if the bonding parts will fit in their intended position. This is best done by first assembling the project without bonding by using the CRL Fixation Devices shown on pages GB10 to GB17 to securely hold the surfaces in position.

- · The adhesive should be applied within five minutes after the parts have been heated. Should a longer time period have passed, the parts should be re-heated.
- · Bonding surfaces should preferably be in a horizontal position when the adhesive is applied.
- · Precise and economic application of the adhesive can be achieved by using CRL Dispensing Systems and Application Needles shown on page GB24.





An important fact to always remember is that the smoother the bonding surface and the thinner the layer of adhesive, the stronger and more resilient the bond will be. A layer of too much adhesive reduces the strength of the bond, and increases the workload of removing excess adhesive.

Applying the adhesive BEFORE joining the parts:

With medium/high viscosity adhesives, such as UV770 (page GB19), the adhesive should be applied in a wiggly pattern before the parts are joined.

- · When bonding horizontally, the bonding parts should be evenly and carefully joined to avoid trapping any air bubbles.
- The weight of the bonding parts should be sufficient to evenly spread the adhesive over the entire bonding surface.
- · When bonding metal-to-glass, apply a liberal amount of the adhesive to the center of the part and gently squeeze or clamp to eliminate any air bubbles.
- · Air bubbles appearing in adhesive may be removed by carefully moving parts in a circular motion until bubble moves to the edge and is released.

Applying the adhesive AFTER joining the parts:

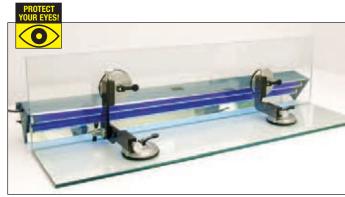
With low viscosity adhesive, such as UV740 (page GB19), the adhesive seeps into the bondline gap by itself. Therefore, the bonding parts can be joined in their final position before the adhesive is applied.

- Do not work on several parts at the same time, instead build the project one step at a time.
- · To achieve an optimum distribution of adhesive over the entire bonding surface, the parts should be slightly lifted and lowered to increase coverage before curing. Care should be excercised as to not create air bubbles in adhesive.

5. Structural Stability

It is absolutely critical that the bonded surfaces are kept stable and in a fixed position. This is made possible by using the CRL Fixation Devices shown on pages GB10 to GB17.



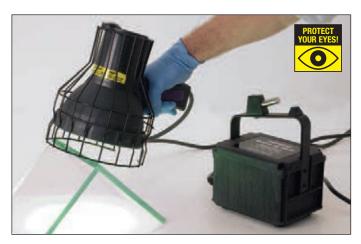


6. Curing UV Adhesive

CRL UV Lamps are equipped with UV filters that reduce potential damage to eyes and skin. For your own safety, however, you should use additional suitable protection, such as UVS30 Safety Glasses with UV filtering (page GB32), and 700512 Disposable Gloves (page GB32).

- Use a suitable size CRL UV Lamp (page GB28). The Lamp should not be shorter than the bonding edge to avoid tension build-up
 due to uneven curing.
- · Position Lamp as close as possible to the bonding surface during curing.
- · Never move parts during the curing process, and do not expose the project to vibrations.





The Exposure to UV Light is Done in Two Steps: Pre-Cure and Finish-Cure

- **Pre-Cure** the bond by exposing to UV light from at least 10 seconds to approximately two minutes, depending on the type of Curing Lamp used and glass thickness. By pre-curing, a working strength (approximately 30% of the final strength) is achieved. This allows excess adhesive outside the bonding surface to be removed easily.
- Remove any Fixation Devices and clean the object of any adhesive residue.
 CRL Loctite Chisel® Paint Stripper: 79040 (page GB09)
 CRL Glass Scraper: RS65 (page GB09)
 CRL Extra Fine Steel Wool: Z100 (page GB09)
- Finish-Cure the bond by exposing to UV light for at least 60 seconds to approximately five minutes, depending on the type of UV Curing Lamp used and glass thickness.

NOTE: Exposing the bond for a longer time has no negative or positive effects on the bond.

• After final curing (approximately 24 hours), the bond is fully functional, and can be put under load.

7. Bond Test

- Test strength of bond by subjecting it to stresses exceeding those it would normally incur by impacts, tilting, sudden movements, etc.
 IMPORTANT NOTE: Protect yourself from future liability claims by advising your customers in writing that no construction performed solely with adhesives is 100 percent fail safe. Conditions outside of your control, such as excessive loads, whether accidently or intentionally placed on the completed project, can cause a bond to fail, and that you are by no means responsible in those situations.
- For technical assistance, contact CRL Technical Sales at (800) 421-6144 in the U.S., (877) 421-6144 from Canada, or (323) 588-1281 International. Ask for Ext. 7720. You can also e-mail us through our web site at **crlaurence.com**. From the home page click on Contact Us, and then click on Technical Sales for Glass and Glazing Products.

Limited Warranty: CRL guarantees the satisfactory quality of the products and the materials supplied by us. The preceding information as well as any technical recommendation given in writing, verbally or based on tests, is provided to the best of our knowledge. They are non-binding recommendations only, and do not affect your responsibility to determine the suitability of the product for your particular processes and purposes. The quality of the bond depends on conditions which are outside of our control. We therefore have to reject any liability which exceeds the replacement of faulty material. This refers especially to any indirect or consequential loss, damages or expenses.

CRL Glass Bonding Training

- In-House Training Seminars
- Training and Instructional Videos
- Online Webinars





Let us help you get started with UV Glass Bonding, or answer your questions if you have already experimented with producing glass construction using UV adhesives. We have the easy solutions for all your glass bonding needs, and can provide them to you with a Training and Instructional Video, an In-House Training Seminar, and Online Webinars.

The Training and Instruction Video can be ordered in DVD format (Cat. No. DVDUV101). Log on to crlaurence.com for information on CRL Webinars and to register for the next scheduled one, or call us for the date of our next in-house Training Seminar at our Los Angeles, California headquarters.



CRL Glass Bonding 101 Training Will Provide the Following:

- Features and Advantages of Different CRL UV Adhesives, **Including Properties of Each and Their Best Use**
- **Instructions and Techniques on Proper Surface Preparation**
- **Explanations and Demonstrations of CRL Fixation Devices**
- Information on Different UV Bonding Lamps to Help You to Choose the Right One
- Proper Selection and Installation of CRL's Wide Variety of Glass Furniture Hardware



Proper Surface Preparation – Crucial for Optimal Bonding

Just like in the application of construction sealants or automotive windshield urethanes, proper cleaning of all surfaces prior to applying the bonding adhesive is essential for good results. Only with an absolutely clean surface is it possible to achieve optimal bonding results with UV Adhesives. Therefore, a complete pre-cleaning procedure of the glass and hardware is very important. All bonding surfaces must be clean and free of grease and oil, and completely dry as well. By following our application instructions, and by using the cleaning products and accessories on the following pages you will achieve optimal bonds.



First, clean entire glass piece with Cat. No. S50 Glass Cleaner and Cat. No. 1550 Lint Free Glass Wipes



Second, clean the edges to be bonded with Cat. No. CRL7528 Cleaner and Degreaser



Third, completely dry edges to be bonded with Hot Air Heat Gun Cat. No's LD121 or UV8978

CRL Cleaner and Degreaser

- Prepares Surfaces for UV Adhesives
- Cleans Up Uncured UV Adhesive



- Contains No Ozone Depleting Chemicals
- Evaporates Quickly



CRL Cleaner and Degreaser is a general-purpose cleaner/degreaser ideal for preparing surfaces prior to use of all ultraviolet adhesives and sealants. It removes all traces of grease and oils, and leaves no residue. 12 per case. Minimum order is one each.



20 Oz. (567 g) **CAT. NO. CRL7528**

CRL Loctite® ODC-Free Cleaner and Degreaser

- Prepares Surfaces for UV **Adhesives**
- Cleans Uncured UV Adhesives
- Contains No Ozone Depleting Chemicals
- Non-Aerosol Pump Spray Container



Loctite® ODC-Free Cleaner and Degreaser is a general purpose cleaner/degreaser, ideal for preparing surfaces prior to use of all

Loctite® adhesives and sealants. Removes all traces of grease and oils, and leaves no residue. It is nonflammable and low in toxicity. 12 cans per case. Minimum order is one each.

CAT. NO. 20162

CRL S50 Sprayway Glass Cleaner

- Ammonia Free Formula
- Fast Evaporation Rate, **Just Spray and Wipe Clean**





19 Oz. (539 g)

CRL S50 is Sprayway's leading Glass Cleaner. The formula includes perfume-grade alcohols, which are the best cleaning agents you can use. It also has a fast evaporation rate, which keeps it from leaving a film and adversely interacting with other materials. 12 cans per case. Minimum order is one case.

CAT. NO. S50

CRL Hot Air Gun Kit

- Dual Heat and **Fan Settings**
- Ideal for Removing Residual **Moisture After** Cleaning



After cleaning the bonding surfaces an invisible moisture residue remains which can negatively affect the strength of the bond. Remove this moisture quickly and reliably with the CRL Hot Air Gun Kit. It has dual heat and fan settings: 1000 W - 375°C/700°F and 1500 W - 495°C/925°F. This 110V AC Hot Air Gun is also excellent for use in putty removal, paint removal, plastic pipe welding, and other jobs that require this type of tool. 240 Volt model also available. Minimum order is one each.

CAT. NO. LD121

CRL Milwaukee® Heat Gun



- Variable Temperature With Heat **Adjustment Dial**
- Ideal for Removing Residual Moisture After Cleaning

After cleaning the bonding surfaces an invisible moisture residue remains which can negatively affect the strength of the bond. Remove this moisture quickly and reliably with this variable temperature Heat Gun. It offers a range from 200 to 1050°F (93 to 565°C) that is controlled with a heat adjustment dial. The electrical heat control allows extra reduction of airflow for more accurate and concentrated heat location without damage to the

heating element. Double insulated 110V AC tool features a unique impact resistant heating element. Minimum order is one each.

CAT. NO. UV8978

CRL Non-Contact Thermometer

- Monitors Glass Temperature While Heating for Optimum Bond Results
- Built-In Laser Pointer
- Easily Switch From Farenheit to Celsius
- Digital Display

Now you can easily confirm the temperature of your bonding materials with the CRL Non-Contact Thermometer. No more guessing or risking burns with a touch test. This tool will tell you via digital display when your bonding components reach the 140 to 160°F (60 to 71°C) preheat stage required for a permanent bond. Easy one button control for switching between Farenheit and Celsius readings. Powered by two AAA batteries (included). Minimum order is one each.







CAT. NO. UV1575

CRL Kimberly-Clark® WypAll® **X50 Paper Towels**



- 1.100 Sheets Per Roll
- Perforated for Easy Tear-Off



These WypAll® X50 Paper Towels are perfect for cleaning glass prior to UV adhesive application, as well as for cleaning up excess adhesive that has oozed out around parts being bonded. The perforated sheets make removal easy with only one hand when used with our Paper Towel Dispensers, keeping your other hand free to hold the glass parts you are working on.

Largest and most economical towel we sell. Packed one roll per case. Each roll contains 1100 each 9-3/4" x 13-3/8" (247 x 340 mm) towels. Minimum order is one roll.

CAT. NO. K35015

CRL Paper Towel Dispenser



- Holds Wypall® K35015 Jumbo Rolls
- Perfect for Workbench, Floor, or Wall





Shown with Cat. No. K35015 X50 Paper Towels sold separately.

Cleaning glass prior to applying UV adhesives or cleaning up excess adhesive means you need plenty of paper towels close at hand. The 80595 floor model Dispenser has detachable legs so it can also be used on a table top bench. Use the wall mount model to mount your jumbo rolls of paper towels right next to your work station.

CAT. NO.	DESCRIPTION
80595	Floor/Bench Dispenser
80579	Wall Mount Dispenser
Minimum order: 1 each.	

CRL Micro Fiber Wipes

- Large 16" x 16" (406 x 406 mm) Size
- Can Be Used **Hundreds of Times**
- Super Soft





CRL Micro Fiber Wipes have thousands of microscopic fibers that trap dirt and grime to increase cleaning effectiveness and reduce cleaning and drying times. Our large 16" x 16" (406 x 406 mm) size takes on big cleaning jobs, and when you're done you can simply machine-wash them (without fabric softener). Packed two wipes per poly bag with a hanger hook so you can also offer them for resale to your customers. Minimum order is one pack.

CAT. NO. MFW2

CRL Lint Free Glass Wipes

- Use for Cleaning and Removing **Excess Adhesive**
- Strong, 4-Ply White **Paper Wipes**





CAT. NO. BX15 Box of 150 Wipes



CAT. NO. 1550 Case of 900 Wipes

Extra-tough CRL Lint Free Glass Wipes bring the absorbing power you need in a lighter weight material that's reinforced with a nylon scrim for extra strength. The ripple texture makes them easy to hold during use, and provides just the right amount of surface area for cleaning solutions to do their work.

CAT. NO.	DESCRIPTION
BX15	Box of 150 Wipes
1550	Case of 900 Wipes

Minimum order: 1 box of BX15 or 1 case of 1550.

CRL Loctite Chisel® Paint Stripper

 Foaming Action Softens Cured **UV** Adhesive





If excess UV adhesive is allowed to cure it is almost impossible to remove. The strong foaming action of this aerosol solvent softens cured UV adhesives to aid in removal with steel wool, scraping tools, and blades. Minimum order is one each.



CAT. NO. 79040

CRL Heavy-Duty Industrial Razor Blades

- Extra Rigid Single Edge Blades Without Notch
- For Use in Paint Scrapers



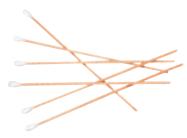


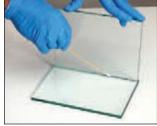
Our CRL Heavy-Duty Razor Blades are more rigid than our regular razor blades because of their .012" thick steel construction, and because they have no side notches. Their extra rigidity makes them great for really tough scraping jobs. Packed 100 per box, 50 boxes per case. Minimum order is 100 each.

CAT. NO. KKB12

CRL Cotton Swabs With Wooden Shafts

Use to Remove Excess Adhesive





CRL Cotton Swabs with Wooden Shafts make removing excess adhesives in corners and hard to reach areas easier. Minimum order is 100 each.

CAT. NO. 1CS

CRL Single Edge Razor Blades

- Our Most Popular Single Edge Blade
- Individually Wrapped to Protect the Edge



This CRL Single Edge Razor Blade is top quality, industrial grade, .009" thick surgical steel precision-honed for extra sharpness. It delivers durability along with the exacting quality cut that professionals demand. Packed 100 each per box, there are 50 boxes per case. Each blade is individually wrapped to protect the edge until you are ready to use it. Minimum order is 100 each.

CAT. NO. 51S

CRL Razor Blade Holder and Scraper

- Safely Holds Single Edge Metal Razor Blades
- Comfortable Handle for a Sure Grip



The CRL Razor Blade Holder and Scraper is a safe and easy way to handle single edge metal razor blades for all your scraping jobs. The blade end is molded into a plastic handle that provides for a comfortable and sure grip, with a metal ferrule so you can hang it up. There is also a slip-on safety cover for the blade edge. Holds our 51S and KKB12 Single Edge Razor Blades. Overall length is 6-1/2" (165 mm). Minimum order is one each.

CAT. NO. RS65

CRL Extra Fine Steel Wool

- Extra Fine Steel Wool #0000
- Use to Clean **Excess Adhesive**

CRL Extra Fine Steel Wool is used to remove excess cured adhesive that has oozed out around parts being sealed. Use in conjunction with Loctite Chisel® Paint Stripper (Cat. No. 79040) 16 pads per package. Minimum order is one pack.



CAT. NO. Z100

CRL Fixation Devices

- Used When Curing UV Adhesives
- Prevents Bonding Parts From Moving While Curing
- Adjustable to Multiple Angles

It is absolutely critical that the bonded surfaces are kept stable and in a fixed position when UV Adhesives are curing. This is made possible by using these specially designed CRL Fixation Devices. From simple economical clamps to precision engineered, adjustable holders that are capable of placing the parts in precise angled positions, CRL offers a complete line of Fixation Devices designed for use when bonding UV Adhesives. These devices allow just one person to manage the steps involved when working with UV Adhesives. Using our CRL Fixation Devices properly will give professional results.



- Complex Glass Construction Projects
- Glass Cabinets and Showcases
- Wall Partitions and Shower Doors
- Glass Furniture
- Display Windows
- Decorative Glass Projects



CRL Adjustable Angle Suction Holder

- Holds Glass Pieces From Inside or Outside Surface While Adhesive Cures
- Adjustable Between 40 and 300 Degrees

This CRL Adjustable Angle Suction Holder grips glass from outside or inside surfaces, and can be fixed at a desired angle of 40 to 300 degrees. Height and position can be adjusted up to 11/16" (18 mm) by knobs located on each arm. Glass is held firmly in place with 4-3/4" (120 mm) diameter rubber suction pads until the surfaces are firmly bonded. Minimum order is one each.







CAT. NO. UV282

CRL Adjustable Angle Clamp-It® Assembly Tool Kit

- Adjusts to Multiple Angles From 45 to 315 Degrees
- Economical Method for Holding Glass Surfaces in Place

This CRL Adjustable Angle Clamp-It® Assembly Tool Kit allows you to align it, hold it, and clamp it at multiple angles in five degree increments from 45 to 315 degrees. This handy and economical kit allows one to hold glass surfaces at odd angles while bonding with UV adhesives. Kit comes complete with two adjustable assembly squares and four 5" (127 mm) steel bar clamps. The adjustable squares are manufactured from high-impact, rigid polycarbonate to ensure strength and accuracy. The angle is held in place by interlocking teeth that can be adjusted by simply loosening a center knob. The bar clamps feature a 3/4" (19 mm) deep throat to clamp center of the assembly square, and a 5" (127 mm) bar to accommodate panel thickness up to 2-1/2" (64 mm). Minimum order is one kit.







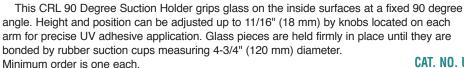




CAT. NO. UV28843

CRL 90 Degree Inside Suction Holder

- Suction Cups Hold Glass Firmly in Place While Adhesive Cures
- Holds Glass Pieces at 90 Degrees
- Perfect for Frameless Shower Installations As Well



CAT. NO. UV280

new

new

Inside Surface Holder



CRL 90 Degree Outside Suction Holder

- Suction Cups Hold Glass Firmly in Place While Adhesive Cures
- Holds Glass Pieces at 90 Degrees
- Perfect for Frameless Shower **Installations As Well**

This CRL 90 Degree Suction Holder grips glass on the outside surfaces at a fixed 90 degree angle. Height and position can be adjusted up to 11/16" (18 mm) by knobs located on each arm for precise UV adhesive application. Glass pieces are held firmly in place until they are bonded by rubber suction cups measuring 4-3/4" (120 mm) diameter. Minimum order is one each.

CAT. NO. UV281



CRL 90 Degree Clamp-It® new **Assembly Square Kits**





- Holds Glass Pieces at Fixed 90 Degree Angle
- Cost-Effective Method for Holding **Glass Surfaces in Place**

These CRL 90 Degree Clamp-It® Assembly Square Kits allow you to align, hold, and clamp glass securely in place while bonding with UV adhesives. Both six-piece Kits come complete with two assembly squares and four steel bar clamps. The squares are manufactured from high-impact,

rigid polycarbonate to ensure strength and accuracy. The steel bar clamps feature an ergonomic handle with a friction fit for quick and easy one-handed operation. Two Kits to choose from.



Mini Clamp-It® Clamps Shown



CAT. NO. UV69954 Clamp-It® Kit



BAR CLAMP SIZE CAT. NO. **SQUARE SIZE BAR CLAMP THROAT DEPTH** UV69954 8" x 8" x 1-1/2" (203 x 203 x 38 mm) 3/4" (19 mm) 5" (127 mm) UV69962 4" x 4" x 1-1/4" (102 x 102 x 32 mm) 4" (122 mm) 3/4" (19 mm) Minimum order: 1 each

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CRL Pump-Activated 90 Degree Suction Holder

- Holds Glass at 90 Degrees
- Superior Vacuum Stability
- Precise Positioning Every Time



CAT. NO. UV6380 Single Pump - Activated Holder











CRL Pump-Activated 90 Degree Suction Holders have a self-contained priming pump with excellent vacuum stability that holds glass pieces firmly in a fixed 90 degree angle. Excellent for fabricating glass cases, shelves, and showcases with horizontal and vertical partitions. Beveled corners prevent contact with the UV adhesive. Each unit has two built-in vacuum pumps, which can be quickly vented individually to allow parts to be repositioned as needed.

The unique duranodic finish on the attachment plates provides a better grip on the glass, eliminates oxidation, and is resistant to adhesion of foreign materials. In the event that there is a loss of vacuum, a red ring indicator warns that the pump needs to be re-primed. Holders are easy to work with in limited space since the holder surfaces measure only 2-7/8" x 3-15/16" and 3-15/16" x 3-15/16" (73 x 100 mm and 100 x 100 mm) and can be turned to suit the space available. This CRL Suction Holder is available as a single unit or convenient set of two packed in a sturdy carrying case. Minimum order is one each.

CRL Magfix Fixed 90 Degree Magnetic Cube

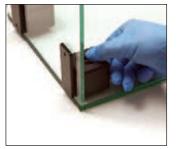
- Holds Glass at 90 Degrees
- Cup Type Neodymium Magnet
- Works on Non-Porous and Porous Surfaces

The CRL Magfix Fixed 90 Degree Magnetic Cube securely holds smaller glass parts up to 3/8" (10 mm) thick at 90 degree angles. The cube is ideal for use in areas with limited space since it measures only 2-7/32" (56 mm) square. Plates measure 1-3/16" x 3-3/16" (30 x 81 mm). Cube and Counter Plates have beveled edges, and are lacquered to avoid scratches on glass surfaces and UV Adhesives during application. Minimum order is one each.





CAUTION: Strong Magnetic Field. Keep Away from Cardiac Pacemakers.



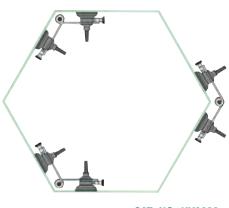


CRL Adjustable Angle Suction Holder

- Holds Glass Pieces From **Inside or Outside Surface**
- Adjustable Between 60 and 240 Degrees

This CRL Adjustable Angle Suction Holder grips glass pieces from outside or inside surfaces, and can be fixed at desired angles of 60 to 240 degrees. Height and position can be adjusted up to 5/16" (8 mm) by knobs located on each arm. 2-3/8" (60 mm) diameter rubber suction pads hold glass panels firmly until they are bonded. Minimum order is one each.





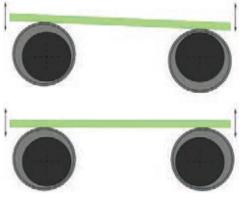
CAT. NO. UV2933

CRL Eccentric Height Adjustment Stop

- Adheres to Glass With Suction Cup
- Used for Height Adjustment of Glass Pieces
- Shelf Leveling Made Easy

These CRL Eccentric Height Adjustment Stops can be used in pairs to make precision height adjustments of glass pieces before bonding with UV adhesives. Simply rotate the disk to the desired position. Minimum order is one each.





CAT. NO. UV285

CRL Suction Stop and Holder

- Used to Hold Glass Panels in Place
- Can Be Adjusted With Great Precision

This handy CRL Suction Stop and Holder can be used in pairs to hold a glass shelf in place while bonding with UV adhesive. Just flip the cup lever for glass attachment, then loosen the knurled nut to allow the height adjustment bar to be moved as needed. Suction pad measures 2-1/4" (57 mm). Minimum order is one each.





CAT. NO. RH670

CRL UV Assembly Shim Set

- Precise Positioning Aids
- Alignment Shims Cushion and **Center Doors and Hardware During Assembly**

CRL UV Assembly Shims make precise positioning of glass doors and hardware simple and repeatable. Pre-assemble a cabinet door or any similar configuration and be assured that every clearance gap is precisely aligned top to bottom, side to side.

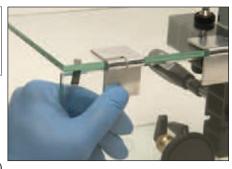






CRL UV ASSEMBLY SHIM SET INCLUDES:

- 10 each 2" x 1/16" x 1/4" (51 x 1.6 x 6.3 mm)
- 10 each 2" x 1/8" x 1/4" (51 x 3.2 x 6.3 mm)
- 10 each 2" x 1/4" x 1/4" (51 x 6.3 x 6.3 mm)
- 10 each 2" x 3/8" x 1/4" (51 x 9.5 x 6.3 mm)
- 10 each 2" x 1/2" x 1/2" (51 x 12.7 x 12.7 mm) Minimum order is one package.



CAT. NO. UVSH1MS

CRL Fixed Position 90 Degree Inside Suction Holder



- Suction Cups Hold Glass Firmly in Place While Adhesive Cures
- Inside 90 Degree Holder

This CRL 90 Degree Inside Suction Holder firmly grips glass from the inside surface at a fixed 90 degree angle. 2-3/8" (60 mm) diameter rubber suction pads hold the glass pieces firmly until they are bonded. Minimum order is one each.



CAT. NO. UV2921

CRL Fixed Position 90 Degree Outside Suction Holder





This CRL 90 Degree Outside Suction Holder firmly grips glass from the outside surface at a fixed 90 degree angle. 2-3/8" (60 mm) diameter rubber suction pads hold the glass pieces in place until they are bonded. Minimum order is one each.



CAT. NO. UV2922

CRL Adjustable 90 Degree Inside Suction Holder



- Adjustable Height and Position
- Suction Cups Hold Glass Firmly in Place at 90 Degrees While Adhesive Cures

This CRL Adjustable 90 Degree Inside Suction Holder firmly grips glass from the inside surface at 90 degrees. Height and position can be adjusted up to 5/16" (8 mm) by knobs located on each arm for precise UV adhesive application. Glass pieces are held firmly in place by 2-3/8" (60 mm) diameter rubber suction pads until they are bonded. Minimum order is one each.



CAT. NO. UV2931

CRL Adjustable 90 Degree Outside Suction Holder

- Adjustable Height and Position
- Suction Cups Hold Glass Firmly in Place at 90 Degrees While Adhesive Cures

This CRL Adjustable 90 Degree Outside Suction Holder firmly grips glass from the outside surface at 90 degrees. Height and position can be adjusted up to 5/16" (8 mm) by knobs located on each arm for precise UV adhesive application. Glass pieces are held firmly in place by 2-3/8" (60 mm) diameter rubber suction pads until they are bonded. Minimum order is one each.



CAT. NO. UV2932

LOG ON TO Criaurence.com FOR BUSINESS-TO-BUSINESS SERVICES

CRL Adjustable 90 Degree **Interior Corner Support**

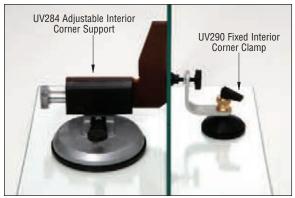




Holds Glass at 90 Degrees

CRL Fixed 90 Degree Interior Corner Support holds glass pieces from inside surfaces at 90 degrees. Height and position can be adjusted up to 11/16" (17 mm) by knobs located on each arm for precise UV adhesive application. 4-3/4" (120 mm) diameter rubber suction pad holds glass pieces firmly until they are bonded. Minimum order is one each.

> Shown in use with Cat. No. UV290 Fixed Interior Corner Clamp (Sold Separately)



CAT. NO. UV284

CRL Fixed 90 Degree Exterior new Tall Arm Corner Clamp



Holds Glass at 90 Degrees

The CRL Fixed 90 Degree Exterior Tall Arm Corner Clamp holds glass pieces from outside surfaces at 90 degrees. The outside arm is 4-5/8" (117 mm) tall with an adjustable thrust pad. This Clamp can be used with our Cat. No. UV284 Support to hold glass pieces while bonding. 2-3/8" (60 mm) diameter rubber suction pad holds glass pieces firmly until they are bonded. Minimum order is one each.



CAT. NO. UV289

CRL Fixed 90 Degree Interior new **Corner Clamp**



Holds Glass at 90 Degrees

The CRL Fixed 90 Degree Interior Corner Clamp holds inside glass pieces at 90 degrees. Can be used with our Cat. No. UV284 Support to hold glass pieces while bonding. 2-3/8" (60 mm) diameter rubber suction pad holds glass pieces firmly until they are bonded. Minimum order is one each.

> Shown in use with Cat. No. UV284 Adjustable Interior Corner Support (Sold Separately)



CAT. NO. UV290

CRL Fixed 90 Degree Exterior Short Arm Corner Clamp



Holds Glass at 90 Degrees

CRL Fixed 90 Degree Exterior Short Arm Corner Clamp holds glass pieces from outside surfaces at 90 degrees. The outside arm is 3-1/4" (83 mm) tall with an adjustable thrust pad. This Clamp can be used with our Cat. No. UV284 Support to hold glass pieces while bonding. 2-3/8" (60 mm) diameter rubber suction pad holds glass pieces firmly until they are bonded. Minimum order is one each.



CAT. NO. UV291

LOG ON TO Criaurence.com FOR BUSINESS-TO-BUSINESS SERVICES

CRL UV Hardware Positioning Device



- Accurately Aligns Locks, Hinges, and Other Hardware
- Fast Set-Up

Accurate positioning of UV bonding hardware is essential to producing high quality finished displays, showcases, and furniture. The CRL UV Hardware Positioning Device quickly attaches to the glass with a 2-1/8" (54 mm) vacuum cup, and features a pivoting arm to align hardware on two surfaces when required. Once in place, the initial adhesion set can be made, the Positioning Device removed, and the final cure can then be completed. Minimum order is one each.



CRL UV Lay-Out Mat





- Slide Under Glass to Accurately Position **Your UV Projects**
- Easy to Read Grid Lines With 45, 90, and **135 Degree Calibrations**

CRL's 24" x 36" (610 x 914 mm) UV Lay-Out Mat covers a large work surface and lets you check your bonding project for square prior to adhesive application. The surface is self-healing should you also use it for razor cutting use. Flip it over to the blank side and you have a durable, protective surface for your other work. Minimum order is one each.



CAT. NO. UV9891

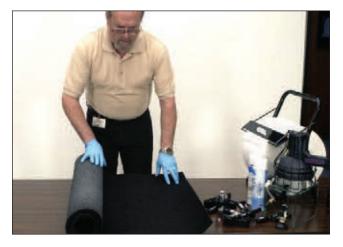
CRL UV Bonding Work Surface Carnet





- Dark Color Absorbs UV Light
- Special Long Wearing High **Density Material**

This CRL UV Bonding Work Surface Carpet makes an ideal work area and prevents glass damage. It's light absorbing material is appropriate when setting your UV bonding lamps aside. Note that you should never set your lamps face-down directly on this carpet as excessive heat build up will take place (always use a guard or other support). Carpet measures 36" x 72" (914 x 1829 mm) Minimum order is one each.



CAT. NO. UV3672

CRL UV Glass Bonding Adhesives

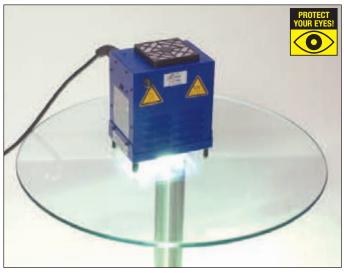
The Benefits of UV Curing Adhesive Technology Are Many



Join the Growing Trend of UV Glass Bonding

The use of glass combined with other materials continues to grow year after year. Store displays, showcases, and furniture designs are being produced without the usual mechanical fasteners and moving toward the clean, transparent look of UV bonded components.

The technological development of UV Glass Bonding over the years has enabled us to present a range of adhesives with a unique combination of performance, design, and processing benefits. You now have choices of adhesives with varying curing times that allow you to align parts precisely prior to curing.



UV Adhesive Technology for Common Use

These amazing materials have properties that allow them to remain in a liquid state during proper storage and are able to then cure with UV light exposure in a matter of seconds.

Using the properties of ultraviolet light, high curing speeds take the place of common slow evaporation methods for maximum processing production. Material construction combinations now include glass-to-glass, glass-to-metal, and glass-to-stone, further expanding the opportunities for creative designs more than ever.

Maximum strength developed between components is developed by keeping the gap between their surfaces as small as possible, optimally between 0.04 and 0.5 mm.



It's Now Easier to Fabricate Than Ever Before

The best finished appearance for projects is achieved when glass edges are precisely ground and polished and when all other surfaces to be bonded are as smooth as possible.

Simple to follow step-by-step instructions provided to you for pre-treatment, proper fixation of the components, careful application of the adhesive, and the correct method for curing, can result in the production of unique, creative and practical products.

CRL's staff of trained technicians is always available to provide you with the answers to your production questions and any other UV bonding requirements you may have as you familiarize yourself with this exciting new industry segment.

Contact CRL Technical Sales at (800) 421-6144 in the U.S., (877) 421-6144 from Canada, or (323) 588-1281 International, and ask for Ext. 7720. You can also e-mail us through our web site at **crlaurence.com**. From the home page click on Contact Us, and then click on Technical Sales for Glass and Glazing Products.

CRL UV770 High Viscosity UV Adhesive

- Use to Adhere All-Glass Showcases, Shelves, Furniture, Towel Bars, and Standoff Bases
- Optically Clear
- Fast High Strength Bonds

CRL UV770 is a high viscosity, 100% solids, general purpose adhesive that forms resilient, high strength bonds between materials such as glass, steel, aluminum, stainless steel, and many plastics.

CRL UV770 is ideal for making all-glass showcases, glass shelves, and glass furniture. This adhesive does not have capillary properties; therefore it must be applied to the bonding surface prior to assembling the parts. Ideal for bonding Glass Door Knobs or Metal Towel Bars in frameless shower door installations, as well as adhering metal Standoff Bases to glass.

Bonds prepared with CRL UV770 are optically clear as well as resistant to moisture and yellowing. The adhesive cures within seconds upon exposure to ultraviolet light. The speed of cure depends on the UV intensity as measured at the product surface, as well as the adhesive depth. CRL UV770 has outstanding ability to cure through large gaps, and cures to a hard surface that is transparent. Store adhesive away from sunlight.

CRL7528 Cleaner and Degreaser provides for optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.

NOTE: When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive.



















CAT. NO. CRL7528* Cleaner/Degreaser

CAT. NO.	DESCRIPTION	CONTENTS
UV77030	High Viscosity UV Adhesive	30g
UV77010	High Viscosity UV Adhesive	100g
UV77025	High Viscosity UV Adhesive	250g
UV7701K	High Viscosity UV Adhesive	1000g
CRL7528	Cleaner and Degreaser	20 Oz. (567 g)

Minimum order: 1 each. *CRL Cleaner and Degreaser cannot be shipped via air freight.

CRL UV740 Low Viscosity UV Adhesive

- Ideal for Production of Glass Furniture
- Cures Within Seconds Upon Exposure to UV Light
- Capillary Action
- Optically Clear

CRL UV740 is a low viscosity, 100% solids, adhesive that forms resilient, high strength bonds coupled with good elasticity between materials such as glass, steel, aluminum, stainless steel, and many plastics.

Due to its excellent capillary action (low viscosity) it is ideal for glass-to-glass and tempered glass-to-tempered glass bonding, primarily in the construction of showcases and the efficient production of glass furniture. Reduced clean-up time means glass furniture production cycles are done quickly and efficiently.

Bonds prepared with CRL UV740 are optically clear as well as resistant to moisture and yellowing. The adhesive cures within seconds upon exposure to ultraviolet light. The speed of cure depends on the UV intensity as measured at the product surface, as well as the adhesive depth. Store adhesive away from sunlight.

CRL7528 Cleaner and Degreaser provides for optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.

NOTE: When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive.







RL Solvent

Degreaser













CAT. NO. CRL7528* Cleaner/Degreaser

CAT. NO.	DESCRIPTION	CONTENTS
UV74030	Low Viscosity UV Adhesive	30g
UV74010	Low Viscosity UV Adhesive	100g
UV74025	Low Viscosity UV Adhesive	250g
UV7401K	Low Viscosity UV Adhesive	1000g
CRL7528	Cleaner and Degreaser	20 Oz. (567 g)

Minimum order: 1 each. *CRL Cleaner and Degreaser cannot be shipped via air freight.

CRL UV678 UV/Visible Light Adhesive

- Bonds Laminated Glass
- UV and Visible Light Cure
- Medium Viscosity With Capillary Action
- Optically Clear

CRL UV678 is a medium viscosity, 100% solids, UV/visible light curable adhesive that bonds to a variety of substrates such as glass, laminated glass, metal, ceramic, and many plastics. It has good capillary action with glass up to 1/4" (6 mm) thick. For thicker glass apply to the bonding surface prior to assembly.

Of particular interest is its suitability for bonding laminated safety glass. The PVB film between laminated glass panes absorbs almost all of the UVA radiation, but because this adhesive has been made to also cure by daylight, it reacts with the remaining radiation (above 380 nm) and cures completely. Butt-edge bonding is also no problem, as the adhesive does not affect the PVB film.

Cured bonds of CRL UV678 are optically clear, extremely flexible, and demonstrate outstanding elongation, making this adhesive ideal for bonding different material combinations. Bonds are tough, durable, exhibit high vibration resistance, and are very resistant to moisture and yellowing. Store adhesive away from

CRL7528 Cleaner and Degreaser provides for optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.

NOTE: When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive.

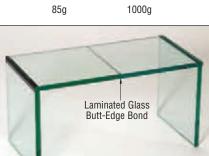
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CAT. NO. CRL7528* Cleaner/Degreaser

CAT. NO.	DESCRIPTION	CONTENTS
UV67885	UV/Visible Light Adhesive	85g
UV6781K	UV/Visible Light Adhesive	1000g
CRL7528	Cleaner and Degreaser	20 Oz. (567 g)

Minimum order: 1 each, *CRL Cleaner and Degreaser cannot be shipped via air freight

CRL UV682 UV/Visible Light Adhesive

- Especially Strong Glass to Metal Bonds
- UV and Visible Light Cure
- Medium Viscosity
- Optically Clear

CRL UV682 is a medium viscosity, 100% solids, UV/visible light curable adhesive formulated to form high tensile shear and peel strength bonds to a variety of substrates such as glass, laminated glass, steel, stainless steel, aluminum, ceramic, stone, wood and some plastics. This adhesive does not have capillary properties: therefore it must be applied to the bonding surface prior to assembling the parts.

Of particular interest is its suitability of bonding laminated safety glass. The PVB film between laminated glass panes absorbs almost all of the UVA radiation, but because this adhesive has been made to also cure by daylight, it reacts with the remaining radiation (above 380 nm) and cures completely.

Cured bonds of CRL UV682 are optically clear, resistant to moisture and thermal cycling. Store adhesive away from sunlight.

CRL7528 Cleaner and Degreaser provides for optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.

NOTE: When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive.

















CAT. NO. CRL7528*

		Cleaner/Degreaser
CAT. NO.	DESCRIPTION	CONTENTS
UV68230	UV/Visible Light Adhesive	30g
UV68210	UV/Visible Light Adhesive	100g
UV68225	UV/Visible Light Adhesive	250g
UV6821K	UV/Visible Light Adhesive	1000g
CRL7528	Cleaner and Degreaser	20 Oz. (567 g)

Minimum order: 1 each. *CRL Cleaner and Degreaser cannot be shipped via air freight.

CRL UV665 Low Viscosity UV Adhesive

- Ideal for Glass-to-Glass Bonding
- Capillary Action
- Optically Clear

CRL UV665 is a low viscosity, 100% solids adhesive that forms resilient, high strength bonds between materials such as glass, metal, wood, and many plastics.

Due to its high purity UV665 is especially suited for bonding glass-to-glass where looks are paramount, making it suitable for bonding optical components. Because of its excellent capillary action (low viscosity) it is ideal for glass-to-glass and tempered glass-to-tempered glass bonding, primarily in the construction of showcases and the efficient production of glass furniture. Reduced clean-up time means glass furniture production cycles are done quickly and efficiently.

Bonds prepared with CRL UV665 are optically clear. The adhesive cures within seconds upon exposure to ultraviolet light. The speed of cure depends on the UV intensity as measured at the product surface, as well as the adhesive depth. Store adhesive away from sunlight.

CRL7528 Cleaner and Degreaser provides for optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.

NOTE: When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive.















1000g

RL Solvent Degreaser

CAT. NO. CRL7528* Cleaner/Degreaser

CAT. NO.	DESCRIPTION	CONTENTS
UV66530	Low Viscosity UV Adhesive	30g
UV66510	Low Viscosity UV Adhesive	100g
UV66525	Low Viscosity UV Adhesive	250g
UV6651K	Low Viscosity UV Adhesive	1000g
CRL7528	Cleaner and Degreaser	20 oz. (567 g)

Minimum order: 1 each. *CRL Cleaner and Degreaser cannot be shipped via air freight.

CRL UV690 Medium Viscosity UV Adhesive

- Extremely Flexible for Bonding Different **Materials and Surface Bonding**
- Capillary Action
- Optically Clear

CRL UV690 is a medium viscosity, 100% solids, general purpose adhesive that forms resilient, high strength bonds between materials such as glass, metal, ceramic, and many plastics.

CRL UV690 is extremely flexible, and demonstrates outstanding elongation, making it ideal for bonding different materials, as well as for surface bonding up to 1 m² (10.8 ft2). It shows good capillary action with glass up to 1/4" (6 mm) thick. For thicker glass apply to the bonding surface prior to assembly.

Bonds prepared with CRL UV690 are optically clear as well as resistant to moisture and yellowing. The adhesive cures within seconds upon exposure to ultraviolet light. The speed of cure depends on the UV intensity as measured at the product surface, as well as the adhesive depth. Store adhesive away from sunlight.

CRL7528 Cleaner and Degreaser provides for optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.

NOTE: When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive.















RL Solvent Degreaser

CAT. NO. CRL7528* Cleaner/Degreaser

CAT. NO.	DESCRIPTION	CONTENTS
UV69085	Medium Viscosity UV Adhesive	85g
UV6901K	Medium Viscosity UV Adhesive	1000g
CRL7528	Cleaner and Degreaser	20 oz. (567 g)

Minimum order: 1 each. *CRL Cleaner and Degreaser cannot be shipped via air freight.

CRL UV760 High Viscosity UV Adhesive

- Withstands High Static and Dynamic Forces
- Optically Clear
- Suitable for Universal Applications

CRL UV760 is a high viscosity, 100% solids, general purpose adhesive that forms resilient, high strength bonds between materials such as glass, metal, stone, wood, and many plastics. When bonding plastics, always test first, as not all plastics can be bonded properly. Do not bond any coated parts (powder coated or galvanized) with this adhesive.

CRL UV760 is ideal for making 'all-glass' showcases, glass shelves, and glass furniture. This adhesive does not have capillary properties, therefore it must be applied to the bonding surface prior to assembling the part. Ideal for bonding glass door knobs or metal towel bars in frameless shower door installations, as well as adhering metal standoff bases to glass.

Bonds prepared with CRL UV760 are optically clear as well as resistant to moisture and yellowing. The adhesive cures within seconds upon exposure to ultraviolet light. The speed of cure depends on the UV intensity as measured at the product surface, as well as the adhesive depth. CRL UV760 has outstanding ability to cure through large gaps and it cures to a hard surface that is transparent. Store adhesive away from sunlight.

CRL7528 Cleaner and Degreaser provides for optimum adhesion when used first to prepare the glass by removing any dirt and grease that is present.













1000a



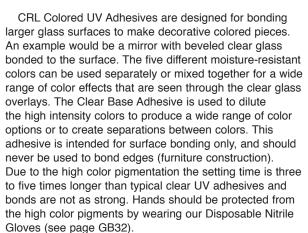
CAT. NO. CRL7528* Cleaner/Degreaser

CAT. NO.	DESCRIPTION	CONTENTS
UV76030	High Viscosity UV Adhesive	30g
UV76010	High Viscosity UV Adhesive	100g
UV76025	High Viscosity UV Adhesive	250g
UV7601K	High Viscosity UV Adhesive	1000g
CRL7528	Cleaner and Degreaser	20 Oz. (567 g)

Minimum order: 1 each, *CRL Cleaner and Degreaser cannot be shipped via air freight

CRL Colored UV Adhesive

- Five Colors Plus Clear for Surface Bonding of **Glass Parts**
- Brilliant, High **Intensity Colors**
- Bonds Bevels Onto Glass or Mirror
- Thin Viscosity







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CAT. NO.	DESCRIPTION	CONTENTS
UV19331 UV1933110 UV19332 UV1933210 UV19333 UV1933310 UV19334	Clear Base UV Adhesive Clear Base UV Adhesive Red UV Adhesive Red UV Adhesive Yellow UV Adhesive Yellow UV Adhesive	30g 100g 30g 100g 30g 100g
UV1933410 UV19335 UV1933510 UV19336 UV1933610 UV19337 CRL7528	Blue UV Adhesive Blue UV Adhesive Green UV Adhesive Green UV Adhesive Black UV Adhesive Black UV Adhesive Set of Six Colors Cleaner and Degreaser	30g 100g 30g 100g 30g 100g 30g Each 20 Oz. (567 g)

Minimum order: 1 each. *CRL Cleaner and Degreaser cannot be shipped via air freight.



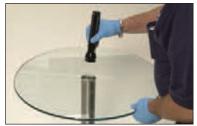




CAT. NO. CRL7528* Cleaner/Degreaser

CRL Loctite® Impruv™ UV Adhesive

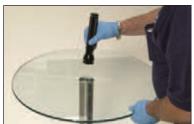
- Bonds and Seals Glass-to-Glass, or Glass-to-Metal Components
- Optically Clear UV Adhesive
- Cures Within Seconds



CRL Loctite® UV Adhesive is a one-part high viscosity adhesive with an ultraviolet cure system. Tough, durable bonds can be formed with excellent adhesion to glass, metal and some thermoplastics. Ideal for making all glass showcases, glass shelves, furniture, etc. The adhesive cures within seconds upon exposure to UV light from a curing lamp to form a transparent bond. This product is cured when exposed to UV radiation of 365nm. The speed of cure will depend on the UV intensity as measured at the product surface, as well as the coating depth. UV349 has an outstanding ability to cure through large gaps and to cure to a hard, dry surface that is water clear. CRL Loctite® 20162 Cleaner and Degreaser is offered for optimum glass preparation, and removal of dirt and grease.

COVERAGE:

Approximate coverage of a 1.69 fl. oz. bottle: 1/16" (1.6 mm) bead - 1,000 linear inches (25 m) 1/8" (3 mm) bead - 250 linear inches (6.3 m).



SPEC, DATA





Degreaser

CAT. NO. UV349 LIV Adhesive

CAT. NO.	DESCRIPTION	CONTENTS
UV349 UV34990	UV Clear Adhesive UV Clear Adhesive	1.69 Fl. Oz. (50 ml) 33.8 Fl. Oz. (1 l)
20162	Cleaner and Degreaser	16 Fl. Oz. (473 ml)

Minimum order: 1 each.

CRL Loctite Minute Bond Adhesive and Primer

- Joins Glass-to-Metal Without a UV Lamp
- Clear Color Makes it an Excellent All **Purpose Adhesive**
- Superior Holding Strength Up to 3000 psi
- Four Kit Sizes Including Single **Application Size**



CRL Loctite® Minute Bond Adhesive permanently bonds non-porous materials such as glass, metal, tile, coated wood, plastics, and nylon with superior strength holding power up to 3,000 psi. The combined Primer and Adhesive two-step application offers handling strength in 10 seconds, 60% full strength in two minutes, and a full cure in 24 hours. Kits contain both Adhesive and Primer.



CAT. NO. 0144 1.69 Fl. Oz. Kit



CAT. NO. 3325 0.8 Fl. Oz. Kit



CAT. NO. 3346 0.2 Fl. Oz. Kit



CAT. NO. 37438 Single Application Kit



CAT. NO. 73656 Primer Improves Bond Strength

NOTE: Minute Bond Adhesive is only recommended for use on non-porous flat surfaces that are to be mated together with a gap of .004" maximum. Where bond gaps are large, up to a maximum of .02", or faster cure speed is required, primer should be applied to both surfaces. Primer should be 72°F (22°C) or warmer.

CAT. NO.	DESCRIPTION	MIN. ORDER
0144	1.69 Fl. Oz. (50 ml) Adhesive/6 Oz. (170 g) Primer	1 Kit
3325	0.8 Fl. Oz. (24 ml) Adhesive/6 Oz. (170 g) Primer	1 Kit
3346	0.2 Fl. Oz. (6 ml) Adhesive/1.33 Oz. (38 g) Primer	1 Kit
37438	0.01 Fl. Oz. (0.3 ml) Adhesive/0.02 Fl. Oz. (0.6 ml) Primer	1 Box (12/Bx)
73656	6 Oz. (170 g) Minute Bond Primer	1 Can

Minimum order: 1 each

CRL UV Adhesive Dispensing Needles

- Eight Needle Sizes to Fit All UV Adhesive Applications
- Color Coded for Quick, Accurate Selection
- Sold Individually or in a Cost-Saving Set

Working with UV adhesives requires precise control of the volume used for each application. CRL's choice of eight different orifice diameters will help you select just the right size Dispensing Needle for the job. Cat. No. UVA1 Needle Adapters fit all our standard size bottles (except 1 liter). Bottle caps stay clean and may be re-used to seal the bottle for storage.





CAT. NO.	COLOR	DIAMETER	FOR ADHESIVES
UVN25	Red	0.25 mm	UV740
UVN35	Orange	0.35 mm	UV740
UVN40	Blue	0.40 mm	UV740 & UV678
UVN50	Dark Blue	0.50 mm	UV678 & UV682
UVN60	Violet	0.60 mm	UV678 & UV682
UVN85	Green	0.85 mm	UV678 & UV682
UVN140	Dark Red	1.40 mm	UV682
UVN155	Dark Green	1.55 mm	UV770 & UV349
UVA1	Orange	-	Dispensing Needle Adapter
UV9SET	-	- Con	nplete 8 Needle Set with Adapter

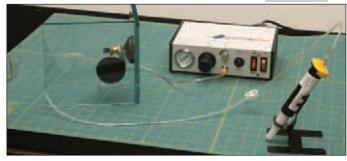
Minimum order: 5 each. (Except UVA1 and UV9SET, 1 each.)

CRL Timed Air Dispenser System for UV Adhesives

- Wide Range of Applications
- Barrel Suck-Back Assures No Dripping
- Low Cost System With High Reliability
- 110 Volts AC

The CRL Analog Timed Air Dispenser for UV Adhesives is an economical, versatile, and simple to use general purpose dispenser. It is designed for operator or automatic use in manual or automatic modes for timed air deposits, dots, beads or potting. It features easy to read gauges as the timed air pushes fluid out in doses.

Operation is easy, just hook up the barrel adapter (included), then connect the air and electric cords. Timed air is sent into the syringe to push the material out in measured doses. Requires an air supply of 70 to 100 psi (5.0 - 7.0 bar). The CRL Timed Air Dispenser comes complete with a starter kit of supplies, ready to use. Minimum order is one each.



SYSTEM INCLUDES:

- 1 each Cat. No. UV1284 CRL Analog Timed Air UV Adhesive Metering Unit With Foot Pedal Control
- 4 each 30cc/ml Cat. No. UV0322 Syringe Packages (1 Per Pack)
- 1 set of Needles Cat. No. UV9SET
 - **CAT. NO. UV510** 1 each Lab Stand

CRL UV Transmission and Power Meter

- Checks Strength of UV Curing Lamps
- Displays UV Transmission % or Power Readings
- Measures Temperature in F° or C°

The CRL UV Transmission and Power Meter is the most versatile product available for measuring UV. It measures UV intensities (irradiance), or UV Transmission percentage. Perfect for checking the output of your UV curing lamps, you can even confirm the protection level of your UV spectacles, goggles and facemasks. An added feature allows you to also measure temperatures in Fahrenheit and Celsius.

Unlike other UV products on the market, this Meter is extremely simple to operate. The digital display is continually updated with real-time readings. Powered by a 9-volt battery (included). Minimum order is one each.





CAT. NO. UV1365

new

CRL Loctite® Poxy-Pak™ Clear Two-Part Epoxy

- Pre-Measured Resin and Hardener for Easy Applications, Consistent Strength
- Resealable No Waste
- Bonds Virtually Any Material

CRL Loctite® Poxy-Pak™ Clear Adhesive is a rapid cure two-part epoxy that reaches handling strength in about five minutes, and fully cures in 45 to 60 minutes. Poxy-Pak™ is easily dispensed from the two-cylinder syringe in any amount you need. It bonds metals, ceramics, concrete, wood, glass, and most plastics. It's inexpensive to use, as the unused portion can be re-sealed and saved. May be drilled, tapped, sanded, machined and painted after it cures. Poxy-Pak™ cures at room temperature, and can withstand temperatures up to 300°F (149°C).





CAT. NO.	CONTENTS	QTY/CASE
81120	1 Fl. Oz. (29 ml)	12

Minimum order: 1 each

CRL Water Clear Silicone Sealant

SPEC. DATA MSDS



- Optically Clear When Cured
- Water Clear Formulation for Sealing Glass-to-Glass, Glass-to-Tile and Glass-to-U-Channel
- Applications Include Glass Butt Joints, Showcases, and Specialty Glass Assemblies



CRL Water Clear Silicone Sealant is an optically clear one-part silicone sealant that cures in the presence of atmospheric moisture (acetic cure) to produce a durable and flexible silicone rubber. Its unique weatherability enables it to retain original design properties, even after years of exposure.

CAT. NO.	CONTENTS	QTY/CASE
WCS1	10.3 Fl. Oz. (305 ml)	30
WCS5	5 Fl. Oz. (148 ml)	30

CAT NO 7075*

Minimum order: 1 each. Can be combined with all cartridge sealants for quantity pricing.

CRL Metal Contact Cement





To permanently bond metal to metal we suggest this strong adhesive system from Loctite®, with two different Primers to best suit your assembly time frame. Use Cat. No. 7649 Primer to activate in 60 seconds, 60% of full strength in two minutes, and a full cure in 24 hours. When a longer curing time is needed use Cat. No. 7075 Primer to activate in five minutes, 60% of full strength in ten minutes, and a full cure in 24 hours. For best performance surfaces should be clean and free of grease. Simply apply a generous amount of Primer to both of the bond surfaces and apply Adhesive to one of the surfaces. Position parts quickly and exactly as Adhesive begins to work immediately. Excess Adhesive outside joined surfaces can be wiped away with an organic solvent.



CAT. NO. 32629 Contact Cement

5 Minute Primer	60 Second Primer

CAT NO 7649

CAT. NO.	DESCRIPTION	ACTIVATION	CONTENTS
32629 7649	Metal Contact Cement Primer for Metal Contact Cement	 60 Seconds	1.69 Fl. Oz. (50 ml) 1.75 Fl. Oz. (52 ml)
7075	Primer for Metal Contact Cement	5 Minutes	4.5 Oz. (128 g)

Minimum order: 1 each. *Cat. No. 7075 cannot be shipped via air freight

CRL UV ADHESIVE PROPERTIES AT A GLANCE

UV ADHESIVE	VISCOSITY	FINAL CONSISTENCY	TENSILE/SHEAR STRENGTH*	BONDLINE GAP	MAX. ALLOWABLE CONTINUOUS TEMPERATURE**	TEMPERATURE RANGE-PEAK VALUES	COLOR
CRL UV665	20 - 100 cps at 25°C (77°F)	Very Hard Shore D 70 - 80	24 N/mm²	0.5 - 1 mil	50°C (122°F)	-40°C - 125°C (-40°F - 257°F)	Optically Clear
CRL UV740	10 - 150 cps at 25°C (77°F)	Very Hard Shore D 55 - 70	18 N/mm²	1 - 2 mils	70°C (158°F)	-40°C - 120°C (-40°F - 248°F)	Optically Clear
CRL UV678	400 - 800 cps at 25°C (77°F)	Elastic Shore D 25 - 35	10 N/mm²	0.5 - 1 mil	50°C (122°F)	-50°C - 150°C (-58°F - 302°F)	Optically Clear
CRL UV690	400 - 800 cps at 25°C (77°F)	Elastic Shore D 25 - 35	10 N/mm²	0.5 - 1 mil	50°C (122°F)	-50°C - 150°C (-58°F - 302°F)	Optically Clear
CRL UV682	500 - 1000 cps at 25°C (77°F)	Very Hard Shore D 65 - 75	27 N/mm ²	0.5 - 1 mil	50°C (122°F)	-40°C - 130°C (-40°F - 266°F)	Optically Clear
CRL UV760	1000 - 2000 cps at 25°C (77°F)	Hard Shore D 60 - 70	26 N/mm²	1 - 2 mils	70°C (158°F)	-40°C - 120°C (-40°F - 248°F)	Optically Clear
CRL UV770	3000 - 6000 cps at 25°C (77°F)	Very Hard Shore D 50 - 60	20 N/mm²	1 - 2 mils	70°C (158°F)	-40°C - 120°C (-40°F - 248°F)	Optically Clear
LOCTITE® IMPRUV"	6000 - 13500 mPas at 25°C (77°F)	Very Hard Shore D 70	15 N/mm²	N/A	N/A	-54°C - 150°C (-65°F - 302°F)	Optically Clear

^{*} When recommended minimum and maximum layer thicknesses are taken into consideration, the tensile/shear strengths listed in the table can be achieved. N/mm² = Newtons per square millimeter.

THESE ARE TYPICAL PROPERTIES AND ARE NOT MEANT TO BE PRODUCT SPECIFICATIONS. **NOTE:** The information contained in this chart and product pages are believed to be reliable. C.R. Laurence Co., Inc. makes no representation or warranties of any kind concerning this information. It is the user's responsibility to determine the suitability of this product for any intended use. The user assumes all risk and liability connected with the use of these products.

^{**} The maximum allowable continuous temperature shows the maximum temperature at which the cured adhesive is not irreversibly damaged. With increasing temperatures the maximum strength steadily decreases.

CRL UV ADHESIVE PROPERTIES AT A GLANCE

UV ADHESIVE	PROPERTIES	APPLICATIONS	BONDING SUBSTRATES (BY PRIORITY)	STORAGE IN ORIGINAL CONTAINER
CRL UV665	Excellent capillary action, resistant to moisture.	Efficient production of glass furniture and showcases. Easy clean-up. Suitable for optical components.	Glass-to-glass, glass-to- metal, wood, many plastics.	Cool, dry, dark location (without UV radiation).
CRL UV740	Excellent capillary action, resistant to moisture and yellowing.	Efficient production of glass furniture and showcases. Easy clean-up.	Glass-to-glass, tempered glass-to-tempered glass, glass-to-metal (steel, aluminum, stainless steel), glass to many plastics.	Cool, dry, dark location (without UV radiation).
CRL UV678	Good capillary action, high vibration resistance, resistant to moisture and yellowing.	Especially for bonding laminated glass, ideal for bonding different material combinations.	Laminated glass to: glass, laminated glass, metal, ceramic, many plastics.	Cool, dry, dark location (without UV radiation).
CRL UV690	Good capillary action, extremely flexible, high vibration resistance, resistant to moisture and yellowing.	Ideal for bonding different material combinations, surface bonding up to 1 m².	Glass-to-glass, glass-to- metal, glass-to-ceramic, glass to many plastics.	Cool, dry, dark location (without UV radiation).
CRL UV682	Apply prior to glass assembly, resistant to moisture and thermal cycling, high tensile shear and peel strength bonds.	Especially for glass-to-metal bonding in furniture production.	Glass-to-metal, glass-to glass, tempered-glass-to tempered glass, glass-to-metal (steel, aluminum, stainless steel), ceramic, stone, wood, and some plastics.	Cool, dry, dark location (without UV radiation).
CRL UV760	Apply prior to glass assembly, resistant to moisture and thermal cycling.	Constructions subject to high static loads, difficult climate conditions especially for glass/metal bonding in furniture production.	Glass-to-metal, glass-to- glass, tempered glass-to- tempered glass, glass-to- stone, glass-to-wood, glass to many plastics.	Cool, dry, dark location (without UV radiation).
CRL UV770	Apply prior to glass assembly, resistant to moisture and yellowing.	Shower enclosure glass knobs and metal towel bars, metal standoff bases, glass shelves, showcases, glass sculptures.	Glass-to-glass, glass-to- metal (steel, aluminum, stainless steel), glass to many plastics.	Cool, dry, dark location (without UV radiation).
LOCTITE® IMPRUV"	Apply prior to glass assembly.	Shower enclosure glass knobs and metal towel bars, metal standoff bases, glass shelves, showcases, glass sculptures.	Glass-to-glass, glass-to- metal.	Cool, dry, dark location (without UV radiation).









CRL UV Curing Lamps and Accessories Curing UV Adhesives

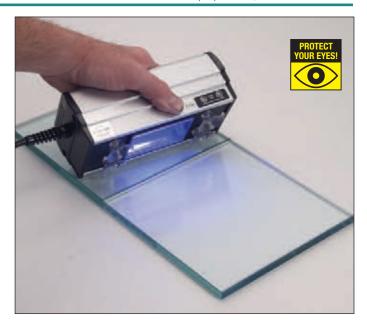
To cure the technologically advanced UV adhesives offered by C.R. Laurence, UVA Lamps emitting wave lengths in the range of 315 - 400 nm are required. A comprehensive selection of models is available to meet all the requirements to construct beautifully finished showcase, display, furniture, and specialty projects.

Depending on the type of construction used, the choice of the proper UV Curing Lamps is essential. Depending on the choice of lamp used, prior testing is essential to determine full cure time based on the lamp's strength and the age of the bulb. Our Cat. No. UV1365 UV Transmission and Power Meter can provide precise ratings when needed (see page GB24).



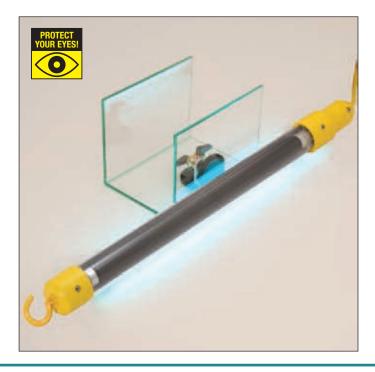
Safe lamp use must take into account the considerable heat developed by our high intensity bulb lamps. Always be sure to keep lamps away from combustible materials. Place them on a non-flammable surface when putting lamps aside. Lamps should never be positioned with the filter screen face down as this will cause excessive heat build-up that could destroy the lamp.

CRL UV Lamps are equipped with filter screens to reduce potential damage to eyes and skin. However, we strongly recommend the use of our Cat. No. 700512 Nitrile Gloves to protect your skin, and the appropriate eye protection provided by our UV Spectacles, Goggles or Face Mask (see page GB32).



Bonding metal hardware to glass requires a smaller UV light area for the quickest cure times. Our Cat. Nos. UV255 and Z7596 Lamps are ideal choices. Only about 10 to 15 seconds are required for an initial set, and 90 to 120 seconds for full cure. Our Cat. No. UB80 Lamp takes longer for the initial set, approximately 60 to 90 seconds, and four to six minutes for final cure. Our Cat. No. UV240 Lamp provides an initial set of 25 to 30 seconds, and three to four minutes for full cure.

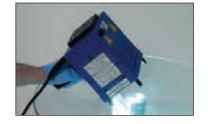
Longer lengths of glass in showcase and furniture construction should have the adhesive cured with Tube Lamps such as our Cat. Nos. XX40 or UVBL15 to assure tension-free results. Keep in mind that bond tension caused by curing shorter lengths at a time result in bond damage or glass breakage. UVA Tube Lamps take approximately 30 seconds for pre-curing, and three to five minutes for a full cure.



Replacement Filter

CRL High-Intensity Hand-Held UV Adhesive Curing Lamp

- High Intensity **Light Cures Fast**
- Light Weight, **Under 3 Pounds**
- 13 Foot **Electrical Cord**
- Built-In **Cooling Fan**



CRL's High-Intensity Hand-Held UV Adhesive Curing Lamp provides the best uniform UV adhesive curing with a 96 square inch (8" x 12"), 620 square centimeter (20 x 30 cm) curing area at a distance of 8" (20 cm) by use of it's highly efficient 250 watt halide UV bulb. The homogeneous intensity distribution is guaranteed by its optimized reflector surface.

Designed to cure all CRL UV Bonding Adhesives, the Cat. No. UVH255 features spacer spots near the lamp's lens to prevent overheating when the lamp unit is laid down. An hour counter integrated in the ballast box provides for operational monitoring and control over lamp life.

The high strength aluminum and polycarbonate lamp housing makes this lamp a very durable UL 2422 Approved curing device. Minimum order is one each.



CAT. NO. UV255 High-Intensity Hand-Held UV Adhesive Curing Lamp UV255B Replacement Bulb

UVH255F Minimum order: 1 each

CRL Hand-Held Spot Bulb UV Adhesive Curing Lamp



- Powerful 100 Watt Lamp Cures **UV Adhesives in Seconds**
- Lamp Head is **Ergonomically Designed** to Prevent Fatique
- Impact Resistant **Polymer Housing** is Dent-Proof



The CRL Hand-Held Spot Bulb UV Adhesive Curing Lamp provides up to a 40mW/cm² of UV-A energy to cure all of our UV Adhesives in just seconds. Perfect for fabricating with our UV Bonded Hardware components, it's unique filter provides maximum curing energy while minimizing the hazardous radiation inevitably produced by all high intensity UV-A lamps.

Cat. Nos. Z7596 and AUZ7596 combines state-of-the-art design innovations with traditional proven features like the detachable lamp head with 96" (2.44 m) cord for lightweight hand-held use. Keep the lamp head mounted on the transformer and rotate it 360 degrees in either the horizontal or vertical positions for bench use. Included with each lamp is one pair of Cat. No. UVG50 Goggles, one pair of Cat. No. UVS30 Spectacles, and a Heat Guard Stand to minimize the risk of accidental burn injury. Replacement bulbs and filters are available. Minimum order is one each.



CAT. NO.

Z7596 **AUZ7596 Z100SM**

Z100S

Z2F100C

UVG100

Hand-Held Spot Bulb UV Adhesive Curing Lamp 110V AC 60Hz Hand-Held Spot Bulb UV Adhesive Curing Lamp 240V AC 50Hz Replacement Bulb for Lamps with Serial Numbers 1567104 and Higher

Replacement Bulb for Lamps with Serial Numbers

1567103 and Lower Replacement Filter for Z7596/AUZ7596 Heat Guard Stand for Z7596/AUZ7569

Minimum order: 1 each

CRL Compact AC Curing Lamp

- Lightweight and Durable
- Excellent for Smaller Projects
- Built-In Suction Cups for Positioning





The CRL Compact AC Curing Lamp is a great tool to assist you in the introduction to UV glass bonding. Although small in size, initial pre-cure and full cure bonding is assured with it's 2,900 watts/cm² light output. The built-in suction cups allow you to fix the lamp's position securely during the curing process.

CAT. NO.	DESCRIPTION
UV240	Compact Curing Lamp 110 Volts AC 60Hz
UV240230	Compact Curing Lamp 230 Volts AC 50Hz
UV240BULB	Replacement Bulb for UV240, UV240230 and UB80

Minimum order: 1 each.

Minimum order: 1 each.

CRL Battery Operated UV Curing Lamp









Our Battery Operated UV Curing Lamp may be small, but when allowed the appropriate initial pre-cure and final curing times, the resulting bonds will be high quality in strength and appearance. Power comes from the four "AA" batteries included with the Lamp producing 950 watts/cm² of light output. This is the most affordable tool to use when starting out with UV bonding on a small scale.

CAT. NO.	DESCRIPTION
UB80 UV240BULB	Battery Powered UV Adhesive Curing Lamp Replacement Bulb for UB80, UV240, and UV240230
Minimum order: 1 each.	

CRL High-Intensity LED UV Adhesive Curing Lamp Kit

- Small in Size, Big in Energy Savings
- 30,000 Hour LED Bulb Life
- Perfect for Affixing UV Bonding Hardware
- Cures All CRL UV Bonding Adhesives

CRL's High-Intensity LED UV Adhesive Curing Lamp provides ultra-high intensity up to 50,000 watts/cm² of true UV-A, 365 nm radiation to cure UV adhesives incredibly fast. Push the 'on' button and the lamp immediately reaches full power and is ready for use eliminating the down time waiting for bulbs to warm up. Cordless operation lets you move around your work unencumbered, and the powerful NiMH battery will operate the lamp continuously for 90 minutes before a recharge is needed.

The 2" (51 mm) lamp diameter and 8" (203 mm) length of the lamp's body is encased in durable anodized aluminum. The LED bulb is made with an electronic intensity stabilizer to ensure consistent performance and also means that the beam strength will not fade while operating between charges. Kit comes complete with smart AC and DC Chargers, UV Absorbing Spectacles, Belt Holster, and padded Carrying Case. Optional 240V AC Chargers are available and sold separately.

	· · · · · · · · · · · · · · · · · · ·
CAT. NO.	DESCRIPTION
OPX365 RB3FA RB3FB	High-Intensity LED UV Adhesive Curing Lamp Kit Optional Australian Use 240V AC Charger Optional European Use 240V AC Charger



CAT. NO. OPX365



CAT. NO. RB3FA



CAT. NO. RB3FB



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CRL UV Curing Long Double Tube Lamp

- 48" (1219 mm) Tubes for Long Seam UV Bonding
- Most Powerful Lamp of It's Type
- Mountable Fixture Housing



The CRL Long Tube UV Curing Lamp is perfect for use where high-intensity, wide-area UV coverage is needed. Special filtered bulbs makes it the most powerful lamp of it's type available. Suited to cure all CRL UV Bonding Adhesives, it features an enameled sheet metal housing that can be side mounted, hung overhead, or used as a portable lamp to accommodate many different requirements.

A corrosion resistant, specular aluminum reflector ensures maximum UV irradiance. On/off switch is conveniently located on the lamp's housing. Lamps are U.L. listed.





CAT. NO. **DESCRIPTION** XX40 UV Curing Double Tube Lamp 110 Volts AC 60Hz XX40230FA Australian Use UV Curing Double Tube Lamp 230 Volts AC 50Hz XX40230F European Use UV Curing Double Tube Lamp 230 Volts AC 50Hz XX40BULB Replacement Bulb for UV Curing Double Tube Lamp

Minimum order: 1 each.

CRL UV Curing Single Tube Lamp

- Cures All CRL UV Bonding Adhesives
- Extra Long 30 (9.1 m) Foot Cord
- 17-1/2" (444 mm) Irradiation Length



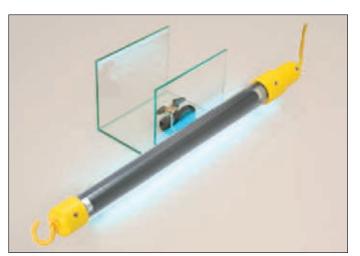


The CRL UV Curing Single Tube Lamp is easily removed from position to position due to it's light weight and long 30' (9.1 m) electrical cord. The 365 nm output is ideal for curing all CRL UV Bonding Adhesives for glass-to-glass and glass-to-metal applications. The 17-1/2" (444 mm) irradiation length will cure seams up to that length. You can add more lamps end-to-end for longer lengths.

The on/off switch is conveniently located at the hand-held end of the lamp. The fluorescent tube is protected by a heavy-duty acrylic tube, and has a light shield around the back side. A hanging hook is built in for temporary mounting positions.



Minimum order: 1 each.





CRL UV-Absorbing Spectacles



- Protects Against UV Exposure
- Fits Easily Over Regular Eyeglasses





Ultraviolet light is an invisible band of electromagnetic radiation just beyond the violet end of the visible spectrum. Although UV exposure is a natural part of our environment, prolonged and unprotected exposure to UV light can result in eye damage.

These CRL UV-Absorbing Spectacles are specially designed to protect the user against limited exposure to low intensity UV sources. Attractive and durable, these well proportioned frames fit easily over conventional eyeglasses. Minimum order is one each.

CAT. NO. UVS30

CRL UV-Absorbing Goggles

- Protects Eyes From UV Sources
- Meets ANSI and OSHA Standards
- Fits Easily Over Regular Eyeglasses







Ultraviolet light is an invisible band of electromagnetic radiation just beyond the violet end of the visible spectrum. Although UV exposure is a natural part of our environment, prolonged and unprotected exposure to UV light can result in eye damage.

These CRL UV-Absorbing Goggles are recommended for extended or high intensity exposure to UV sources. They meet ANSI specification Z87.1 for safety eye wear, and OSHA standard 1910.133 for eye and face protection. These comfortable goggles easily fit over conventional eyeglasses. Minimum order is one each.

CAT. NO. UVG50

CRL UV-Absorbing Face Shield



- Adjustable to Fit All Sizes
- Can Be Pivoted Off the Face





Ultraviolet light is an invisible band of electromagnetic radiation just beyond the violet end of the visible spectrum. Although UV exposure is a natural part of our environment, prolonged and unprotected exposure to UV light can result in eye damage.

The CRL UV-Absorbing Face Shield provides the recommended maximum protection for both eye and face from extended or high intensity UV sources. This Face Shield is adjustable to fit all sizes and has a visor that can be pivoted off the face. The shield meets ANSI specification Z87.1 for safety eye wear, and OSHA standard 1910.133 for eye and face protection. Minimum order is one each.

CAT. NO. UVF80

CRL Disposable Nitrile Gloves

- Provides Resistance Against Solvents
- Powder Free
- Exam Grade
- One Size Fits All



100% Nitrile Gloves provide better protection against solvents where more splash protection is required than you can get with latex gloves. The Nitrile compound gives greater puncture resistance than comparable natural rubber and vinyl disposable gloves, and reduces hand pressure and fatigue caused by elastomeric stress.

CAT. NO.	QTY/B0X
7005NG	100

Minimum order: 1 box. Can be combined with all other disposable gloves for quantity pricing.

CRL UV Glass Bonding Kits

Starting a new opportunity segment for your business can cause concern about making the right decisions on equipment and supply selection. CRL UV Glass Bonding Kits have all of the choices made for you in advance to allow you to enter this field of technology easily at various levels based on your needs.

From our very basic CRL Small Project UV Glass Bonding Starter Kit suited for artists, hobbyists and small commercial requirements, to our Professional Kits with a wider variety of equipment and components, you will find just the right Kit to start creating finished projects in no time. Backed by our experienced in-house technicians and detailed instructions included with each kit, you'll have everything you need at a great price without the tedious research usually required to start your new range of product offers.





As you familiarize yourself with the various production techniques you will quickly be able to expand the types of desired finished items produced by choice from our variety of specialty UV Pre-Treatment Supplies, Adhesives, Lamps, Fixation Devices, and Display and Furniture Hardware.

As work area safety is of the utmost importance, all CRL Curing Lamps are equipped with UV filter screens to prevent damage to eyes and skin, and we offer further protection with a selection of UV Spectacles, Goggles, and Face masks.

C.R. Laurence will always be researching the newest developments in UV glass bonding to continually be positioned to offer the finest quality supplies, equipment, and hardware to the glass industry.

CRL Small Project UV Glass Bonding Starter Kit

- An Affordable Way to Learn UV Glass Bonding Techniques
- Low Viscosity UV Adhesive in Crystal Clear and Colors
- Ships With Easy-To-Follow Instructions

Modern technology has allowed development of UV Glass Bonding Adhesives and Equipment to become user friendly to a point that by following simple step-bystep instructions beautiful small UV bonding projects can be created easily. Small display cases, crystal repairs and even art projects with the colorful UV Adhesives provided are easy to complete. Minimum order is one each.





CRL SMALL PROJECT UV GLASS BONDING STARTER KIT INCLUDES:

- 1 each Cat. No. UB80 DC UV Adhesive Curing Lamp
- 1 each Cat. No. UV74010 Low Viscosity UV Adhesive
- 1 each Cat. No. UV19332 Red UV Adhesive
- 1 each Cat. No. UV19333 Yellow UV Adhesive
- 1 each Cat. No. UV19334 Blue UV Adhesive
- 5 each Cat. No. UVN35 Low Viscosity Applicator Needles



- 12 pair Cat. No. 700512 Nitrile Gloves
- 1 pack Cat. No. Z100 Extra Fine Steel Wool
- 1 each Cat. No. UVS30 UV Spectacles
- 1 each Carrying Case





CAT. NO. UVS30

CAT. NO. UB80

CAT. NO. UV74010









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CAT. NO. 700512



CAT. NO. UV19334



CAT. NO. UVN35



CAT. NO. Z100

Carrying Case



CRL Basic UV Glass Bonding Starter Kit

- Complete Glass-to-Glass and Glass-to-Metal Projects
- Crystal Clear Medium Bodied UV Adhesive
- Ships With Easy-to-Follow Instructions



Keep up with the growing trend of UV Glass Bonding usage with the CRL Basic UV Glass Bonding Starter Kit. We provide you with the very versatile Medium Viscosity Glass-to-Glass and Glass-to-Metal UV Adhesive that allows you to UV bond our special selection of UV hardware to create displays, showcases, furniture, and more. Simple instructions included with the Kit will have you completing projects in no time. Minimum order is one each.

CRL BASIC UV GLASS BONDING STARTER KIT INCLUDES:

- 1 each Cat. No. UV240 110 Volts UV Adhesive Curing Lamp
- 1 each Cat. No. UVS30 UV Protective Spectacles
- 1 each Cat. No. UV68225 Medium Viscosity UV Adhesive
- 5 each Cat. No. UVN85 Medium Viscosity Applicator Needles
- · 2 each Cat. No. UVA1 Application Needle Adapter
- 1 each Cat. No. RS65 Glass Scraper











CAT. NO. UVN85



• 1 each Carrying Case

· 12 pair Cat. No. 700512 Nitrile Gloves

• 1 pack Cat. No. Z100 Extra Fine Steel Wool

• 1 each Cat. No. CRL7528 Cleaner Degreaser

• 100 each Cat. No. 51S Single Edge Razor Blades





CAT. NO. 51S

CAT. NO. UVS30

CAT. NO. UV68225







CAT. NO. UVSK2



Carrying Case

CRL Professional UV Glass Bonding Kit With Tube Lamp

CAT. NO. 700512

- Professional Quality Kit for UV Bonding
- Complete Larger Projects
- Ships With Easy-to-Follow Instructions

The CRL Professional UV Glass Bonding Kit With Tube Lamp provides you with all the basic equipment required to produce beautiful projects in your shop or on the job site. The Cat. No. UVBL15 UV Tube Lamp can be used to cure glass-to-metal hardware applications as well as longer bonding joints for furniture and display assemblies. Minimum order is one each.

CRL PROFESSIONAL UV GLASS BONDING STARTER KIT WITH TUBE LIGHT INCLUDES:

- 1 each Cat. No. UVBL15 110 Volt Adhesive Curing Tube Lamp
- 1 each Cat. No. UV68225 Medium Viscosity UV Adhesive
- 1 each Cat. No. UV74025 Low Viscosity UV Adhesive
- 5 each Cat. No. UVN85 Medium Viscosity Applicator Needles
- 5 each Cat. No. UVN35 Low Viscosity Applicator Needles
- · 2 each Cat. No. UVA1 Application Needle Adapters
- 1 each Cat. No. RS65 Glass Scraper
- 100 each Cat. No. 51S Single Edge Razor Blades
- · 12 pair Cat. No. 700512 Nitrile Gloves





CAT. NO. UV68225 CAT. NO. UV74025









CAT. NO. UVA1



CAT. NO. UVSK3

- 1 pack Cat. No. Z100 Extra Fine Steel Wool
- 1 each Cat. No. CRL7528 Cleaner Degreaser
- 1 each Cat. No. UVS30 UV Protective Spectacles
- 1 each Cat. No. UV69962 Mini Clamp-It® 90 Degree Fixation Set
- 1 each Cat. No. UV69954 Clamp-It® 90 Degree Fixation Set
- 2 each Cat. No. UV282 Adjustable Angle Fixation Device
- 4 each Cat. No. UV285 Eccentric Height Adjustment Stops
- · 1 each Storage Container

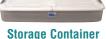






CAT. NO. 700512 CAT. NO. Z100





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CRL Professional UV Glass Bonding Kit With High Intensity Lamp



- Perfectly Suited for the **Fabrication of Showcases** and Glass Furniture
- Supplied With CRL's Four Most Popular UV Bonding Adhesives for a Wide **Variety of Applications**
- Fixation Devices Securely **Position Your Work Pieces** for Precise Fabrication



CAT. NO. UVSK4

This CRL Professional UV Glass Bonding Kit features our powerful Z7596 High Intensity UV Lamp, designed to emit wave lengths of 365 nm, perfect for curing all CRL UV Bonding Adhesives. That means your projects will take less time to complete with full curing achieved quickly.

Cat. No. UV770 High Viscosity UV Adhesive included is perfect 'all-glass' showcases, shelves, furniture, towel bar installations, and standoff applications. The Cat. No. UV740 Low Viscosity Adhesive uses capillary action capabilities for the efficient production of glass furniture with crystal clear results. Use the Cat. No. UV682 Medium Viscosity Adhesive for your glass-to-metal hardware installations. And finally, the Cat. No. UV678 Medium Viscosity Adhesive provided has special properties to be compatible with laminated glass bonding requirements.

The six Fixation Device configurations will enable you to position multitudes of glass arrangements securely during the UV adhesive application and curing stages of your assemblies. These, combined with all of the other basic supplies and tools shown below, will set you apart from the competition and on your way to the growing popularity of finished UV bonded glass products. Minimum order is one each.

CRL PROFESSIONAL UV GLASS BONDING KIT WITH HIGH INTENSITY LAMP INCLUDES:

- 1 each Cat. No. Z7596 110 Volt UV Adhesive Curing Lamp
- 1 each Cat. No. UV67885 Medium Viscosity UV Adhesive
- 1 each Cat. No. UV68225 Medium Viscosity UV Adhesive
- 1 each Cat. No. UV74025 Low Viscosity UV Adhesive
- 1 each Cat. No. UV77010 High Viscosity UV Adhesive
- 2 each Cat. No. UV9SET Application Needle Sets
- 4 each Cat. No. UVA1 Application Needle Adapters
- 1 each Cat. No. RS65 Glass Scraper
- 100 each Cat. No. 51S Single Edge Razor Blades
- 12 pair Cat. No. 700512 Nitrile Gloves

- 1 pack Cat. No. Z100 Extra Fine Steel Wool
- · 1 each Cat. No. CRL7528 Cleaner Degreaser
- 1 each Cat. No. UV1575 Non-Contact Laser Thermometer
- 1 each Cat. No. UV2931 Small 90 Degree Fixation Device
- 1 each Cat. No. UV280 Large 90 Degree Fixation Device
- 1 each Cat. No. UV69962 Mini Clamp-It® 90 Degree Fixation Set
- 1 each Cat. No. UV69954 Clamp-It® 90 Degree Fixation Set
- 2 each Cat. No. UV282 Adjustable Angle Fixation Device
- 4 each Cat. No. UV285 Eccentric Height Adjustment Stops
- 1 each Cat. No. UVB1N1 Storage Container



CAT. NO. Z7596









CAT. NO. UV68225









CAT. NO. UV67885



CAT. NO. RS65



CAT. NO. UV1575





CAT. NO. UV74025





CAT. NO. UV2931



CAT. NO. UV77010

CAT. NO. 700512



CAT. NO. UV280



CRL UV Bonding Glass Hardware for Furniture and Display Products

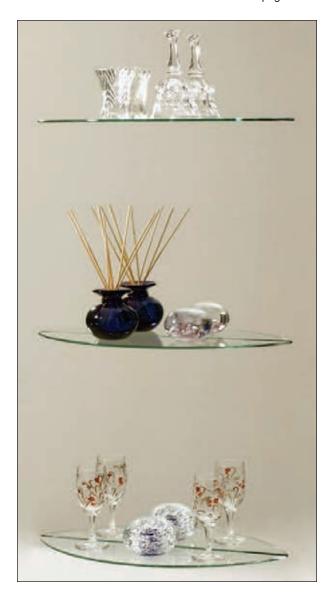
- Create Custom Designs
- A New Business Opportunity Awaits
- 'All-Glass' Look is the Choice of Many Interior Designers



Glass has long been the choice for unique furniture designs and display products due to the many alternatives available for glass thicknesses and colors. Glass furniture and displays, due to the clarity, also creates the illusion of being in a much larger environment. Glass is also unique in that custom designs, no matter how large or small, or what the intended use, can be produced by glass or fabricators using your drawings to construct almost anything for your home or business.

Until recently, the only method of connecting glass panels was by using various types of connectors that require cut-outs, notches or drilling holes in the glass. Through the development of UV glass bonding adhesives and specialty hardware like hinges, locks, pulls, shelf supports, handles, and counter top supports, glass bonding has developed into a whole new world of glass product design and fabrication.

C.R. Laurence Co. has all the glass bonding cleaners, UV adhesives, fixtures, clamps and selection of UV glass hardware you will need to create truly original and unique glass furniture or displays. Also important is that C.R. Laurence has the technical resources and expertise to answer any glass bonding questions you may have. For additional information on CRL's Glass Bonding Products, contact CRL Technical Sales at (800) 421-6144 in the U.S., (877) 421-6144 from Canada, or (323) 588-1281 International. Ask for ext. 7720. You can also e-mail us through our web site at crlaurence.com. From the home page click on Contact Us, and then click on Technical Sales for Glass and Glazing Products.







CRL UV Glass-to-Glass Swing Hinge



CRL's UV Glass-to-Glass Hinges are designed for all-glass showcase applications. This unique two-part Top and Bottom Hinge is fabricated from stainless steel material that comes in a brushed finish and is bonded to inset doors with a glass thickness up to 1/2" (12 mm). A threaded pin in the Top Hinge allows the door to be easily installed or removed after bonding. Minimum order is one pair (top and bottom).

CAT. NO.	DESCRIPTION	WEIGHT CAPACITY
UV6260	Small Glass-to-Glass Hinge	22 Lbs. (10 kg)
UV6261	Large Glass-to-Glass Hinge	44 Lbs. (20 kg)

Minimum order: 1 pair.

CRL UV Glass-to-Wood Use Only **Swing Hinge** For Inset Glass Doors in a Wood Cabinet 13/32" (10 mm) 3/4" (19 mm) 1/8" (3 mm) 1-1/2 CAT. NO. UV6262 (38 mm) 19/32" (15 mm) ∤ 31/32" (25 mm) 7/64" I (2.8 mm)1-21/32" (42 mm) CAT. NO. UV6263

CRL's UV Glass-to-Wood Hinges provide the perfect solution for bonded glass cabinet doors installed into a wood surround frame. These brushed stainless hinges can be bonded to glass up to a 1/2" (12 mm) thick per pair of hinges. A threaded pin in the Top Hinge permits easy installation and removal after glass bonding. Minimum order is one pair (top and bottom).

CAT. NO.	DESCRIPTION	WEIGHT CAPACITY
UV6262 UV6263	Small Glass-to-Wood Hinge Large Glass-to-Wood Hinge	22 Lbs. (10 kg) 44 Lbs. (20 kg)
Minimum order: 1 pair.		

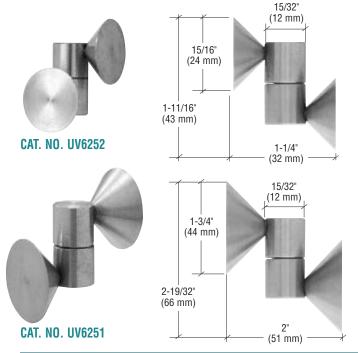
CRL UV Glass-to-Glass Cone Hinges

- For Overlay Doors
- Available in Two Sizes





CRL's UV Cone Glass-to-Glass Hinges are designed for all-glass showcases with overlay doors. The doors must overlap the end of the glass side panels by 1" to 2" (25 to 50 mm) depending on which Hinge is being used. The Hinges are bonded on exterior end panels and the overlap portion of the glass door. The Hinges open to a maximum of 180 degrees. Fabricated in brushed stainless steel, the minimum order for Cone Hinges is one each.



CAT. NO.	CONE DIAMETER	MAX. GLASS THICKNESS	WEIGHT CAPACITY
UV6252 UV6251	15/16" (24 mm) 1-3/4" (44 mm)	3/8" (10 mm) 1/2" (12 mm)	22 Lbs. (10 kg) 44 Lbs. (20 kg)
Minimum order	1 each		

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CRL UV Designer Series Hinges, • Matching Design for All Bonded Hardware Locks, and Door Pull

- Brushed Stainless Finish
- Hinges for All-Glass and Glass-to-Wood Doors



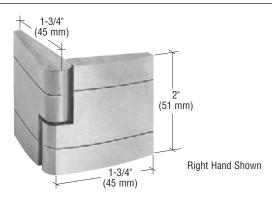
CRL's Designer Series UV Hardware for glass showcases or cabinets is elegantly designed, and provides a coordinated appearance from Hinges to Locks to Pulls. This hardware design brings something unique to what could be very plain. The Designer Series collection of UV Hardware gives you the opportunity to create an attractive and functional display or piece of furniture.

CRL UV Designer Glass-to-Glass and Glass-to-Wood Hinges



For Inset Glass Doors

UV Designer Series Hinges can be used on either 'all-glass' cabinets or attached to wood side panels. Easily installed, these Hinges have a maximum recommended glass thickness of 1/4" (6 mm). The Glass-to-Wood Hinge has an internal wood mounting plate that slides into the Hinge housing to securely hold it in place. The maximum weight per pair of Hinges is 33 lbs. (15 kg). Hinges are available for both right hand and left hand doors.



CAT. NO.	DESCRIPTION	JAMB
UV0264	Glass-to-Glass	Right Hand
UV0263	Glass-to-Glass	Left Hand
UV0274	Glass-to-Wood	Right Hand
UV0273	Glass-to-Wood	Left Hand

Minimum order: 1 each.

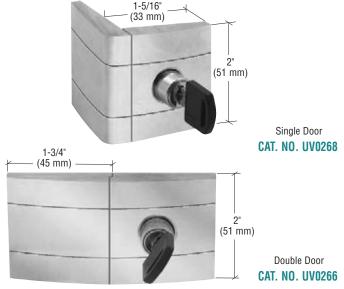
CRL UV Designer Single and Double Door Locks



- For Inset or Overlay Doors
- Locks Keyed Differently

Simply bond the Keeper to the glass side panel and bond the Lock to the door. Turn the key and the cam slides into the Keeper and your showcase is secure. Minimum order is one each.

CRL's UV Lock for double doors provides an easy and trouble free method to secure your glass door showcase or cabinet. The matching Lock and Keeper can be used with our Designer Series Glass-To-Glass or Glass-To-Wood Hinges to create an attractive, unique appearance. Minimum order is one each.

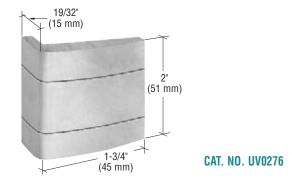


CRL UV Designer Pull



For Inset or Overlay Glass Doors

Install your Designer Pull anywhere along the edge of your door overlapping the cabinet sidewall to provide a convenient handle to easily open your glass door. The Pull and single Door Lock can be used together, and will present a coordinated look with the Glass-To-Glass or Glass-To-Wood Hinges. Minimum order is one each.

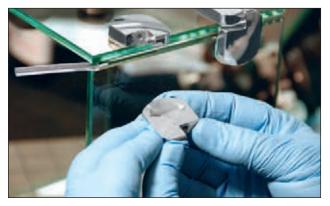


LOG ON TO Criaurence.com FOR BUSINESS-TO-BUSINESS SERVICES

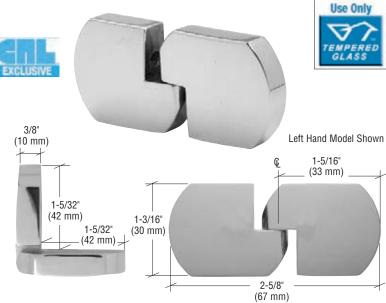
CRL UV Curved Glass-to-Glass Hinges

- For Overlay Glass Doors
- Available in Two Finishes





CRL's UV Curved Glass-to-Glass Hinges have a unique and contemporary design that will enhance the look of any 'all-glass' cabinet or showcase. These Hinges are easy to install and the polished or satin nickel finish will match other showcase hardware. The maximum glass thickness is 1/4" (6 mm), and maximum weight per pair of Hinges is 33 lbs. (15 kg). Hinges are available for left hand or right hand doors. Minimum order is one each.



CAT. NO.	JAMB	FINISH
UVCK12PN	Left Hand	Polished Nickel
UVCK11PN	Right Hand	Polished Nickel
UVCK12SN	Left Hand	Satin Nickel
UVCK11SN	Right Hand	Satin Nickel

Minimum order: 1 each. Finishes can be combined for quantity pricing.

CRL UV Stainless Steel Glass-to-Glass Hinges

For Inset or Overlay Doors

CRL's UV Stainless Steel Glass-to-Glass Hinges are designed for 'all-glass' cabinets, and are available in brushed or polished stainless. The Hinge plate measures 2-1/8" (54 mm) long by 1-1/2" (38 mm) wide. The maximum recommended door weight per pair of Hinges is 40 lbs. (18 kg). Minimum order is one each.

CAT. NO.	FINISH
UVHG1BS	Brushed Stainless
UVHG1PS	Polished Stainless

Minimum order: 1 each. Finishes can be combined for quantity pricing.

1/4" (6 mm) 1-1/2" (38 mm) 3/8" (10 mm)

CRL UV Circular Glass-to-Glass Hinges

Available in Brushed or Polished Stainless

CRL's UV Circular Glass-to-Glass Hinges are fabricated from stainless steel, and are designed for inset glass doors. The overall length of each side measures 1-31/32" (50 mm), and the diameter of the bonding disk is 1-3/16" (30 mm). The maximum recommended weight per pair of Hinges is 28 lbs. (13 kg). Minimum order is one each.

CAT. NO.	FINISH
UV3010BS UV3010PS	Brushed Stainless Polished Stainless
ARCHITECTURE AND ARCHIT	

Ninimum order: 1 each. Finishes can be combined for quantity pricing



CRL UV Large Flat Glass-to-Glass Hinge



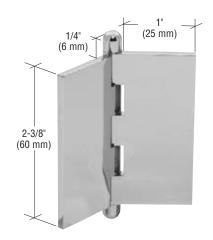
- For Inset or Overlay Doors
- Chrome Plated Brass

CRL's UV Large Flat Glass-to-Glass Hinge is free-swinging and designed for 'all-glass' showcases or cabinets. The maximum glass thickness for these chrome plated Hinges is 1/4" (6 mm). The maximum recommended door width is 19" (483 mm). Maximum weight per pair of Hinges is 16-1/2 lbs. (7.5 kg).

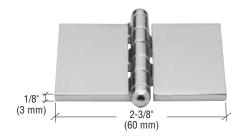
NOTE: Lightly scuff (do not scratch) bonding surface prior to applying adhesive.

CAT. NO.	FINISH
UV0090	Chrome

Minimum order: 1 each. All hinges on this page can be combined for quantity pricing







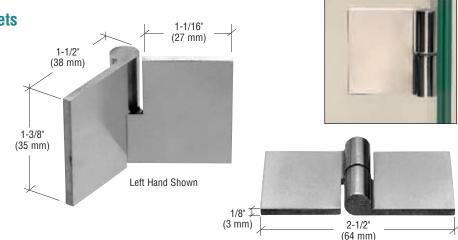
CRL UV Flat Glass-to-Glass Hinges

Ideal for Smaller 'All-Glass' Cabinets

These free-swinging polished aluminum Glass-to-Glass Hinges are designed for smaller 'all-glass' cabinets with inset doors. The maximum recommended glass thickness is 1/4" (6 mm). Maximum weight per pair of Hinges is 22 lbs. (10 kg). Minimum order is one each.

CAT. NO.	JAMB
UV6265	Right Hand
UV6267	Left Hand

Minimum order: 1 each. All hinges on this page can be combined for quantity pricing.



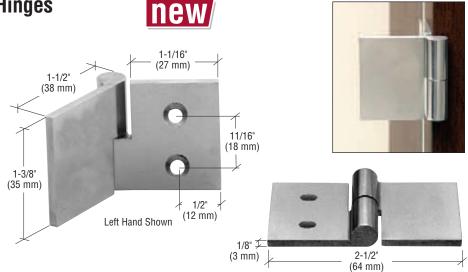
CRL UV Flat Glass-to-Wood Hinges

Designed for Wood Cabinets With Glass Doors

CRL's free-swinging polished aluminum Glass-to-Wall Hinges are designed for smaller size cabinets with wood side panels and inset glass doors. The maximum recommended glass thickness is 1/4" (6 mm). Maximum weight per pair of Hinges is 22 lbs. (10 kg). Minimum order is one each.

CAT. NO.	JAMB
UV6266	Right Hand
UV6268	Left Hand

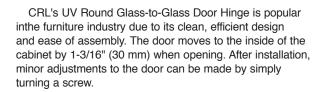
Minimum order: 1 each. All hinges on this page can be combined



new

CRL UV Round Glass-to-Glass Door Hinge

- For Inset Glass-to-Glass Doors
- Gives Cabinets an 'All-Glass' Look



Maximum glass thickness is 5/16" (8 mm), and maximum door weight should not exceed 18 lbs. (8 kg) using two Hinges. Minimum order is one each.



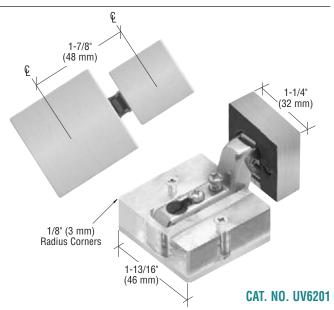
CRL UV Square Glass-to-Glass Door Hinge

- For Inset Glass-to-Glass Doors
- Gives Cabinets an 'All-Glass' Look



CRL's UV Square Glass-to-Glass Hinge uses the same clean, efficient design as the round UV6200 Hinge shown above, but with all new square bonding plates. The fixed sidewall plate measures 1-13/16" (46 mm) square while the door plate measures 1-1/4" (32 mm) square.

Maximum glass thickness is 5/16" (8 mm), and maximum door weight should not exceed 18 lbs. (8 kg) using two Hinges. Minimum order is one each.



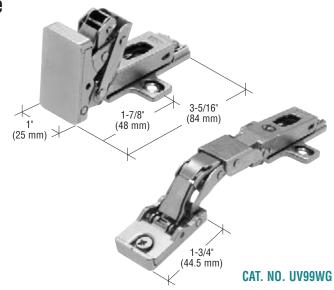
CRL UV European Style Glass-to-Wood Hinge

For Inset Glass-to-Wood Doors



CRL's UV Glass-to-Wood Hinge features a nickel plated finish and a positive action close. Made popular on kitchen cabinets and stereo furniture, this side wall mounted Hinge comes with a plate that is UV bonded to the glass door. The face of the Hinge snaps into the mounting plate which connects the door to the Hinge.

Maximum recommended door size using two Hinges is 24" (610 mm) wide and 36" (914 mm) high, with a maximum weight of 20 lbs. (10 kg). Using three Hinges increases the maximum door height to 60" (1525 mm) and weight to 40 lbs. (20 kg). However, the maximum door width remains at 24" (610 mm). Minimum order is one each.



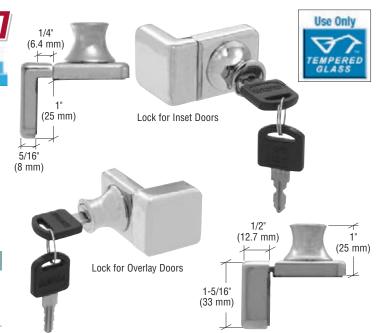
CRL UV Classic Series Glass Door Lock and Keeper

- For Overlay and Inset Glass Doors
- Available in Chrome and Brushed Nickel

CRL's UV Glass Door Locks for Inset and Overlay Doors are attractively designed and easily installed. Available in chrome and brushed nickel, the lock set includes a UV Lock and Keeper. The recommended glass thickness is 1/4" (6 mm). The 1-1/4" (32 mm) tall design of this lock is very versatile in that it can be installed anywhere along the vertical length on right or left hand doors or at the top of the door. Use with CRL's Classic Series Hinges to provide your customer with matching UV hardware. Bolt throw for each style is 3/8" (9.5 mm).

CAT. NO.	DESCRIPTION	FINISH
UV4070CH	Overlay Doors	Chrome
UV4070BN	Overlay Doors	Brushed Nickel
UV4071CH	Inset Doors	Chrome
UV4071BN	Inset Doors	Brushed Nickel

Minimum order: 1 each. Finishes can be combined for quantity pricing.



1-3/8"

(35 mm)

CRL UV Classic Series Glass Door Lock and Keeper for Double Doors



Available in Chrome and Brushed Nickel

This UV Lock for double glass doors can be bonded at any convenient door height. The Lock cylinder functions as a door pull. See below for matching chrome or brushed nickel UV Hinges.

CAT. NO.	DESCRIPTION	FINISH
UV417CH	Double Doors	Chrome
UV417BN	Double Doors	Brushed Nickel

Minimum order: 1 each. Finishes can be combined for quantity pricing

1-1/4" (32 mm) Bolt Throw: 3/8" (9.5 mm) 5/16" (8 mm)

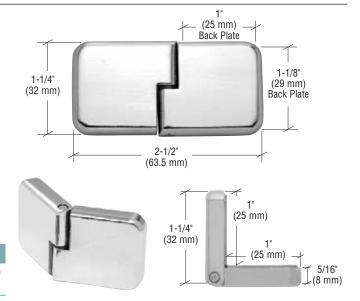
CRL UV Classic Series Glass Door Hinges

- new
- Matches Design of Single and Double Door Locks
- Available in Chrome and Brush Nickel

CRL's UV Classic Series Hinges match the configuration of the Classic Series Locks, and are available in chrome or brushed nickel. Recommended for 1/4" (6 mm) thick glass, the recommended weight capacity is 22 lbs. (10 kg). Two Hinges per pack.

CAT. NO.	FINISH
UVHG3CH	Chrome
UVHG3BN	Brushed Nickel

Minimum order: 1 pack. Finishes can be combined for quantity pricing

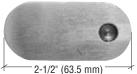


CRL UV Tube Locks

For Inset, Overlay, and Double Doors

CRL's Tube Locks are extremely versatile due to the side mounted design. Easy to install, these Locks can be installed on glass doors up to a maximum thickness of 1/2" (12 mm). All three key tubes measure 1-3/32" (28 mm) in diameter and 1-13/16" (46 mm) in length. These tubes are flat on one long side for bonding. The 3/8" (10 mm) thick x 1-3/16" (30 mm) high receiver plates vary in size according to application. Minimum order is one each.





For Single Overlay Door Lock



CAT. NO.	DESCRIPTION	FINISH
UV6278BS	Single Inset Door Lock	Brushed Stainless
UV6278PS	Single Inset Door Lock	Polished Stainless
UV6279BS	Single Overlay Door Lock	Brushed Stainless
UV6279PS	Single Overlay Door Lock	Polished Stainless
UV6280BS	Double Door Lock	Brushed Stainless
UV6280PS	Double Door Lock	Polished Stainless

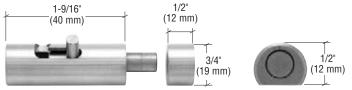
Minimum order: 1 each. Finishes can be combined for quantity pricing.

CRL UV Bolt Locks for Double Doors



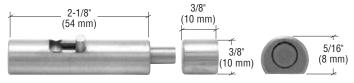


 For Large and Small **Double Glass Doors**



CAT. NO. UV6259

3/4" (19 mm) Diameter Bolt Lock



CAT. NO. UV6258 3/8" (10 mm) Diameter Bolt Lock

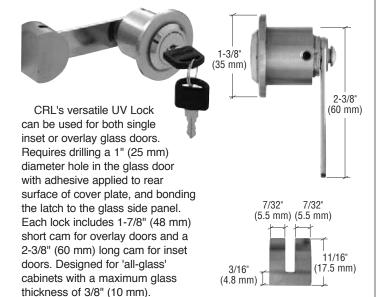
CRL's UV stainless steel Bolt Locks for double glass doors are easily installed and keep the doors of your glass cabinet or showcase closed without requiring a key for access. It is available in two sizes to accommodate both large and small doors. Minimum order is one each.

CRL UV Lock for Single Inset or Overlay Doors





Available in Brushed and Polished Stainless Steel



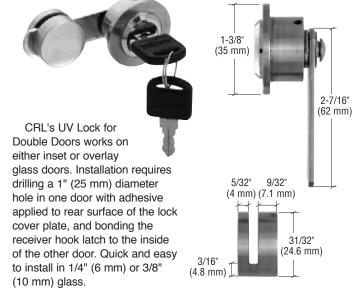
CAT. NO.	DESCRIPTION	FINISH
UV4101BS UV4101PS	Single Inset or Overlay Lock Single Inset or Overlay Lock	Brushed Stainless Polished Stainless
Minimum order: 1 eacl	n. Finishes can be combined for quantity pricing	

CRL UV Lock for Double Glass Doors





For Inset or Overlay Doors



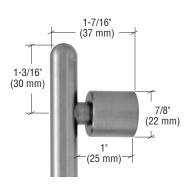
CAT. NO.	DESCRIPTION	FINISH
UV4102BS UV4102PS	Double Door Lock Double Door Lock	Brushed Stainless Polished Stainless
Minimum order: 1 each. Finishes can be combined for quantity pricing		

CRL UV Stainless Steel Handle

Versatile Design



This universally designed UV glass door Handle can be bonded to single or double glass doors vertically or horizontally. The brushed stainless steel Handle is 7/16" (11 mm) wide and 8-1/2" (200 mm) long. Minimum order is one each.





CAT. NO. UV0241

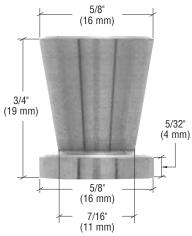
CRL UV Stainless Steel Knob

 Ideal for Small Glass Doors or Kitchen Cabinets









CRL's UV Stainless Steel Knobs are perfect for small cabinets or showcases with glass doors. The tapered knob design is easy to grip and provides a contemporary appearance. The base of the Knob measures 5/8" (16 mm), and extends 3/4" (19 mm) from the door's surface. Minimum order is one each.

CAT. NO. UV6256

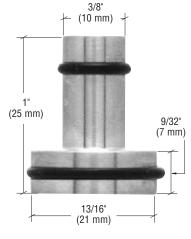
CRL UV Door Knob



- Stainless Steel Material
- Use as a Knob or Shelf Support

• Neoprene Grip Rings





CRL's UV Door Knob has a high tech style and the versatile design is perfect for both knob or shelf support. The bonding surface measures 13/16" (21 mm), and extends 1" (25 mm) from the glass surface. Minimum order is one each.

CAT. NO. UV6170

CRL UV Glass Knobs





Knobs Blend With 'All-Glass' Doors

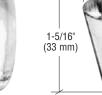






(40 mm)





CAT. NO. UVK01

CRL's UV Glass Knobs are perfect for your 'all-glass' cabinet or showcase doors. The clean, simple lines make for a great appearance and creates a total see-through look. Minimum order is one each.

CRL UV Pivot Pull

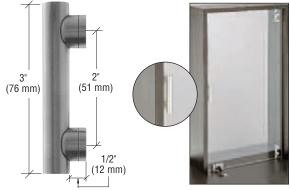






Matches Design of Cat. No. 12PVH Hinges

CRL's UV Pivot Pull is perfect for a contemporary, high tech design. The narrow, 1/2" (12 mm) diameter, 3" (76 mm) solid tube looks great on glass cabinet doors. Choose matching CRL Hinges Cat. No. 12PVH, which are designed for 1/4" (6 mm) thick glass and require drilling holes in the glass, or select UV hinges from selections shown on pages GB37-GB41. Minimum order is one each.





CAT. NO. UV12PVP

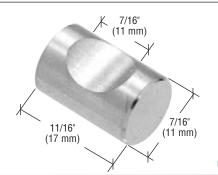
CRL UV Silhouette Pull





- Brushed Stainless Finish
- Petite Design

Our CRL UV Silhouette Pull is ideal for small showcase or kitchen cabinet doors. The design is clean and simple. The Pull can be bonded at the most convenient location on the door. Minimum order is one each.



CAT. NO. UVCK37

CRL UV Traditional Crystal Knob

All Crystal Design



The Traditional Style UV Crystal Knob provides a clean and transparent look. Use UV760 Adhesive for bonding Glassto-Glass (see page GB22). Minimum order is one each.

CRL UV Contemporary Crystal Knob

Transparent and Elegant

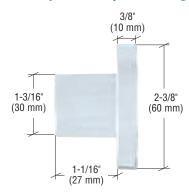


The Contemporary Style UV Crystal Knob and a glass door blend together for a see-through appearance. Use UV760 Adhesive for bonding Glass-to-Glass (see page GB22). Minimum order is one each.

CAT. NO. SDK406CR

CRL UV Solid Glass Knob

Transparent Crystal Design



CRL's Solid Glass UV Knob is beautifully styled and can provide several applications: Door Knob, Foot for Glass Showcase, or Robe Hook on a Shower Door. Knob extends 1-1/2" (38 mm) from the glass surface. Use UV760 Adhesive for bonding Glass-to-Glass (see page GB22). Minimum order is one each. CAT. NO. SDK061

CAT. NO. SDK400CR

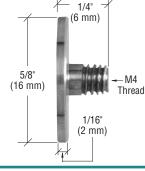
CRL UV Threaded Adapter for Knobs and Pulls

Use With M4 Threaded Knobs and Pulls

CRL's UV Threaded Adapters have a 5/8" (16 mm) bonding surface with M4 thread that can be positioned anywhere along edge of glass door. Adapter will accommodate any style or size of knob with M4 thread. They are available in packs of four. Minimum order is one pack.





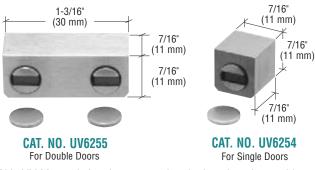




CRL UV Magnetic Latches for 'All-Glass' Cabinets



- Designed for 'All-Glass' Cabinets
- Available for Single and Double Glass Doors



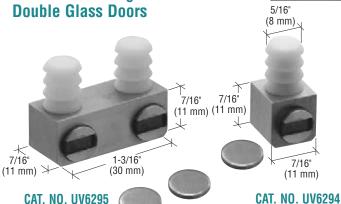
CRL's UV Magnetic Latches are perfect for keeping glass cabinet doors closed if there is no door lock. The Latches are fabricated from stainless steel and are designed so they can be bonded at the top or bottom of your 'all-glass' cabinet. Each Latch comes with 5/16" (8 mm) Round Disks that need to be UV bonded to the glass door. Latches are available for both single and double doors. Minimum order quantity is one each.

CRL UV Magnetic Latches for Wood Cabinets





For Single Doors



CRL's UV Magnetic Latches for wood cabinets with glass doors are fabricated from stainless steel. They come with hardware to mount the Latch to either the wood top or base. Each Latch comes with 5/16" (8 mm) Round Disks that need to be UV bonded to the door. The minimum order quantity is one each.

CRL UV Pushbutton Magnetic Latch

 Round and Square **Designs**

The UV Pushbutton Magnetic Latch can be UV (8 mm) bonded to either the top or bottom of your 'all-glass' cabinet or showcase. The internal pushbutton spring mechanism retracts and releases. Each Latch comes with 5/16" (8 mm) Round Disks that need to be UV bonded to the glass (8 mm) door. Minimum order is one each.



CRL UV Magnetic Holder

 Designed for 'All-Glass' **Doors**

For Double Doors







CRL's UV stainless steel Magnetic Holder is designed to be bonded to either the top or bottom of an all glass cabinet. Each Holder comes with a 7/16" (11 mm) diameter Disk that is UV bonded to the door. The Holder measures 1-1/8" (28 mm) in overall length and 5/8" (16 mm) in diameter. Minimum order is one each.

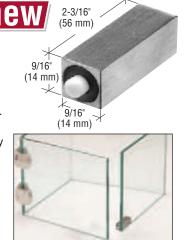
CAT. NO. UVCK28

CRL UV Damper for Glass Doors

 Available With Two **Dampening Strengths**

CRL's UV Dampers are designed for glass doors with selfclosing hinges. It is available with soft or strong damping force. Easy to install on 'all-glass' cabinets. Minimum order is one each

William Grace 1	o ono odon.
CAT. NO.	DESCRIPTION
UV0235 UV0236	Soft Damper Strong Damper
Minimum order: 1 each.	



CRL UV Rotation Support

new

"Lazy-Susan" for Glass Table Tops



CRL's UV Rotation Support requires a 1-3/16" (30 mm) diameter hole in glass top. The Rotation Support is installed onto the middle of the glass table and then the glass "lazy-susan" is UV bonded to the stainless steel support. The maximum glass size is 24" (600 mm) in diameter. The maximum recommended weight capacity is 130 lbs. (60 kg). Minimum order is one each.

CAT. NO. UVCK20

CRL UV Stainless Steel Furniture Foot



- Nylon Tip to Protect Floor's Surface
- Brushed Stainless Steel Finish

This CRL UV Stainless Steel Foot for glass furniture provides a nylon cushion to protect your floor. Foot can support up to 55 lbs. (25 kg) each, and is fabricated from stainless steel for strength and corrosion resistance. Minimum order is one each.





CAT. NO. UV6120

CRL UV Stainless Steel Furniture Foot



- With Plastic Floor Glide
- Brushed Stainless Steel Finish

CRL's UV Furniture Foot is ideal for all glass cabinets, showcases or bookcases. The stainless steel Foot includes a plastic glide which protects the floor's surface when the fixture is relocated or moved. Minimum order is one each.



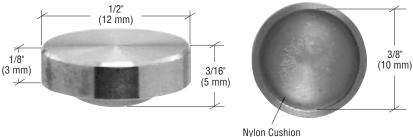
CAT. NO. UV0280

CRL UV Glass Support



CRL's UV Glass Support is designed to be used underneath glass cabinets or fixtures to protect the glass or countertop from getting scratched. Also, keeps the cabinet from sliding. The UV bonding surface measures 1/2" (12 mm) in diameter. The overall height is 3/16" (5 mm) including the cushion. Minimum order is one each.





CAT. NO. UVCK27

CRL UV Adjustable Support





 Designed to Function as Cabinet or Showcase Leg

CRL's UV Adjustable Support is designed to be bonded to the underside of a glass cabinet or showcase. The overall height of the Support is 1-5/16" (33 mm). The bonding diameter is 1-1/2" (38 mm). The maximum height adjustment is 3/16" (5 mm), and the recommended maximum weight capacity is 88 lbs. (40 kg) per Support. Minimum order is one each.



CRL UV Fixed Shelf Support

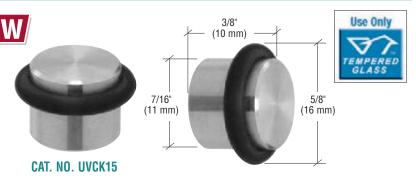
Stainless Steel Material

For Glass and Wood

CRL offers two styles of fixed shelf supports that can be attached to glass by UV bonding and to wood side panels using a screw. Both Supports can hold glass up to a recommended thickness of 3/8" (10 mm). The rubber surround cushions protect the glass from both movement and scratches. Minimum order is one each.

CAT. NO.	DESCRIPTION	WEIGHT CAPACITY
UVCK15	UV Support for Glass	11 Lbs. (5 kg)
UV6197	Support for Wood Panels	20 Lbs. (10 kg)

Minimum order: 1 each.





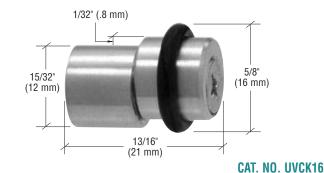
CAT. NO. UV6197

CRL UV Adjustable Shelf Support

• Permits Adjusting After Bonding



CRL's UV Adjustable stainless steel Shelf Support is used in all glass cabinets or showcases to support shelves. Bonded to glass side panels, the Adjustable Support, once installed, can be rotated to make minor 1/32" (.8 mm) height adjustments so that glass shelves are level. The weight capacity for Support is 11 lbs. (5 kg) each. Minimum order is one each.

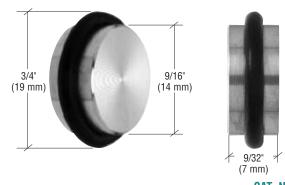


CRL UV Large Fixed Shelf Support

Stainless Steel Material



CRL's UV Large Fixed Glass Shelf Support is designed to be bonded to the vertical side panels in all cabinets to support shelving. The Support has a rubber ring surrounding the cylinder which prevents glass movement and scratches. The diameter measures 3/4" (19 mm) and is 9/32" (7 mm) thick. Maximum weight capacity is 44 lbs. (20 kg) each. Minimum order is one each.



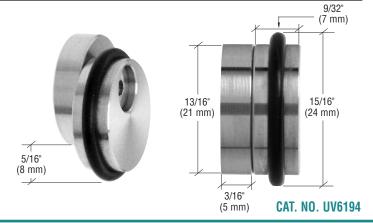
CAT. NO. UV6192

CRL UV Large Adjustable Shelf Support

Level Shelves After Installation



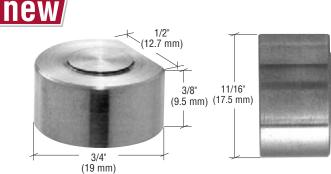
These UV Large Adjustable Shelf Supports have a weight capacity of 44 lbs. (20 kg) each. After being bonded to the glass side panel, adjustments of up to 5/16" (8 mm) per Support is possible to insure the shelf is perfectly level. The Support is 1/2" (12 mm) thick and has a rubber ring, which cushions the glass and prevents slippage. Minimum order is one each.



CRL UV Fixed Shelf Support

Bond Vertically or Horizontally

CRL's stainless steel UV Fixed Shelf Support is 3/4" (19 mm) in diameter. The flat or shelf rest area is 1/2" (12 mm). This Support can be bonded to the glass side panel either vertically or horizontally. The maximum load capacity is 44 lbs. (20 kg) per four Supports. Minimum order is four each.



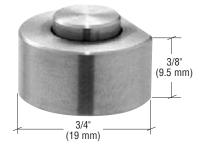


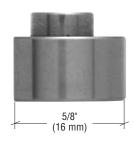
CAT. NO. UV6191

CRL UV Adjustable Shelf Support new

Allows 1/8" (3.2 mm) Height Adjustment

CRL's UV Adjustable Shelf Support has a height adjustment of 1/8" (3 mm) after bonding. Adjustment is accomplished by turning a set screw. The maximum recommended weight capacity is 44 lbs. (20 kg) per four Supports. Minimum order is four each.





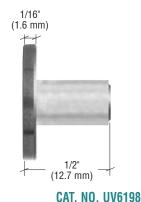
CAT. NO. UV6193

CRL UV Shelf Supports

With Plastic Cushion

CRL's stainless steel UV Shelf Supports have a 5/8" (16 mm) diameter bonding surface. Comes with a clear plastic cushion to ensure there's no glass to metal contact. Maximum weight capacity is 88 lbs. (40 kg) per four Supports. Minimum order quantity is one pack of four.





CRL UV Round and Square Crystal Shelf Supports

Crystal Clear Transparency

Use as Shelf Support or Foot

CRL's Crystal Shelf Supports provide a unique and attractive method of supporting shelves in 'all-glass' cabinets or showcases. Both Round and Square Supports have a recommended weight capacity of 44 lbs. (20 kg) per four Supports. Minimum order is four each.

new



CAT. NO. UVRD38



CAT. NO. UVSQ34



CAT. NO. UVSQ12

CRL UV Vertical Countertop Support



- Base Easily Mounts Mechanically to the Countertop
- Choose From Three **Beautiful Finishes to Match Decor**
- Easy to Install and Maintain



The trend towards added counter space in kitchens and baths is growing quickly and provides the opportunity for you to offer more choices to your customers looking to enhance new and re-model projects. CRL Vertical Countertop Supports can be used to add both glass and solid counter tops to granite, Corian, wood, tile, concrete, and stone surfaces. Custom sneeze guards are another possibility.

Three popular finishes are available, and simple-to-follow instructions are provided for easy installation. The Supports are designed to allow precise final height adjustments to compensate for slightly uneven surfaces. Lower counter mounting bolts are included with each Support. A finely machined disk for UV bonding provides the perfect surface for strong contact to glass (use Cat. No. UV682 UV Bonding Adhesive).

NOTE: Maximum recommended span between Supports is 23-1/2" (600 mm). Maximum overhang from post center is 7-7/8" (200 mm). Maximum load capacity is 33 lbs. (15 kg) per Support.



CAT. NO.	FINISH
UV0130	Chrome
UV0131	Satin Chrome
UV0132	Satin Nickel

Minimum order: 1 each

new

CRL UV Angled Countertop Support



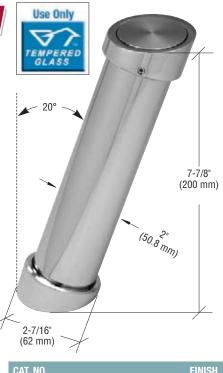
- Allows Precise **Adjustment After UV** Bonding for a **Perfect Fit**
- Finishes to Match **Our Vertical Countertop Supports**



CRL Angled Countertop Supports are 20 degrees off vertical to assist positioning the upper countertop off the lower for additional space requirements in residential and commercial applications. Installed height matches our Vertical Countertop Supports. Use a combination of Vertical and Angled Countertop Supports to create unique installation designs for your customer's shelf riser, sneeze guard, or glass breakfast bar applications.

You can use our UV682 UV Bonding Adhesive for the flat insert, glass-to-metal portion of the installation. Everything required for the mechanical portion of the installation is provided with each Support, including the lower counter mounting bolts.

NOTE: Maximum recommended span between Supports is 23-1/2" (600 mm). Maximum overhang from post center is 7-7/8" (200 mm). Maximum load capacity is 33 lbs. (15 kg) per Support.



CAT. NO.	FINISH
UV0135	Chrome
UV0136 UV0137	Satin Chrome Satin Nickel
010101	Jalii Nickei

Minimum order: 1 each

CRL UV Glass Shelf Supports



• Stainless Steel

Perfect for all glass bookcases, etageres or cabinets, these CRL Glass Shelf Supports are fabricated from 1-9/16" (40 mm) diameter stainless steel tubing for strength and corrosion resistance. Available in multiple lengths, they are supplied complete with two 2" (51 mm) bonding plates and threaded rod. Minimum order is one each.

CAT. NO.	LENGTH
UV6111	4-1/2" (120 mm)
UV6112	8-1/2" (220 mm)
UV6113	12-1/2" (320 mm)
UV6114	16-1/2" (420 mm)

Minimum order: 1 each. Sizes can be combined for quantity pricing



CRL UV Pole Support 1-1/2" Flat Glass Board **Mounting** 1-3/16" (30 mm) -



CRL Standoff Pole Supports can be used to support a flat glass shelf, bar, or table top at 5-1/2" (140 mm) above the bottom surface. Fabricated from stainless steel for strength and corrosion resistance. These vertical Supports can be installed into wood bases by drilling a 7/16" (11 mm) hole or into granite or stone by drilling 5/8" (16 mm) diameter holes. Minimum order is one each. CAT. NO. UVCD30

CRL UV Wall Mount Shelf Support Brackets





Available in Two Sizes









CRL's UV stainless steel Wall Mount Brackets are intended to be installed into concrete, brick, stone or wall studs. These uniquely designed wall brackets will hold glass shelving to hold books, collectibles, speakers, etc. These 2-1/2" (63.5 mm) Tall Brackets are available in two diameters. Minimum order is one each.

CAT. N	0. [DIAMETER	MAX. DEPTH	WEIGHT CAPACITY
UVCK		' ' '	5" (127 mm) 8" (203 mm)	13 Lbs. (6 kg) Pair 22 Lbs. (10 kg) Pair

Minimum order: 1 each. Sizes can be combined for quantity pricing

CRL UV Glass-to-Wall Support





CRL's UV Glass-to-Wall Support is designed to install into wall studs, wood blocking, concrete, stone or brick to support glass shelves. The Supports can accommodate a shelf with a maximum width of 8" (203 mm). The distance from the wall to the center line of the bonding puck is 5" (127 mm). Maximum recommended weight capacity per Support is 44 lbs. (20 kg). Minimum order is one each.

CAT. NO. UVCK29

CRL Glass Protectors

- Protects Against Scratches and Abrasions
- Easy to Use and Remove



Black Sponge Rubber

Desk Buttons





CAT. NO. CP8 Clear Plastic Desk Buttons



CRL offers a complete selection of Glass Protectors in plastic, vinyl, cork, and sponge rubber. They cushion glass on furniture tops and prevent slamming, scuffing, sliding or vibration. Some are available with or without adhesive backing. See the full selection in our Online Catalog.

CRL UV Table Legs

Powder Coated

• Standard Table Heights

Adjustable Foot





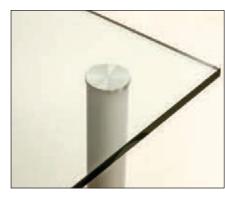


Available in Silver, Black or Chrome, CRL's 1-3/16" diameter (30 mm) UV Legs for coffee tables come in 17" (432 mm) heights. Fabricated from 1 mm thick wall aluminum, these attractively designed legs are perfect for any style of "occasional" table. The UV adapter can be quickly and easily bonded to any glass table top. Adjustable foot included.

1-3/16" (30 MM) DIAMETER UV TABLE LEGS

CAT. NO.	LENGTH	FINISH
UVD30430S	17" (432 mm)	Silver
UVD30430BL	17" (432 mm)	Black
UVD30430CH	17" (432 mm)	Chrome

Minimum order: 1 each.



CRL's 2" diameter (50 mm) UV Legs for dining and coffee tables are available in 17" (432 mm) and 28" (711 mm) heights. Fabricated from 1.50 mm thick wall aluminum tubing for superior strength, these attractively designed Legs are available in beautiful and durable powder coated finishes. The UV adapter can be easily bonded to any thickness of glass. Adjustable foot included.

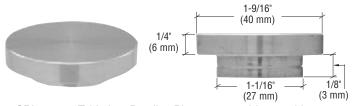
2" (50 MM) DIAMETER UV TABLE LEGS

` '		
CAT. NO.	LENGTH	FINISH
UVD50430S UVD50430BL UVD50710S UVD50710BL	17" (432 mm) 17" (432 mm) 28" (711 mm) 28" (711 mm)	Silver Black Silver Black

Minimum order: 1 each.

CRL UV 40 mm Bonding Plate

Used With 30 mm Coffee Table Legs

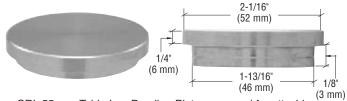


CRL 40 mm Table Leg Bonding Plates are used for attaching 30 mm diameter table legs to glass tops with UV adhesives. Made from stainless steel for superior durability and corrosion resistance. These Bonding Plates can be used with CRL's UVD30430 Series table legs above. Requires M8 threaded stud. Minimum order is one each.

CAT. NO. UVCK22

CRL UV 55 mm Bonding Plate

Used With 50 mm Diameter Table Legs

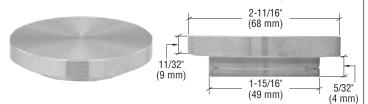


CRL 55 mm Table Leg Bonding Plates are used for attaching 50 mm diameter table legs to glass tops with UV adhesives. Made from stainless steel for superior durability and corrosion resistance. These Bonding Plates can be used with CRL's UVD50430 and UVD50710 Series table legs above. Requires M10 threaded stud. Minimum order is one each. CAT. NO. UVCK23

CRL UV 70 mm Bonding Plate

new

Used With 60 mm Diameter Table Legs



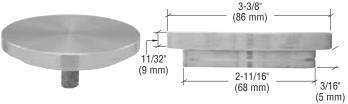
CRL 70 mm Table Leg Bonding Plates are used for attaching 60 mm diameter table legs to glass tops with UV adhesives. Made from stainless steel for superior durability and corrosion resistance. Requires M10 threaded stud. Minimum order is one each.

CAT. NO. UVCK24

CRL UV 90 mm Bonding Plate



Used With 80 mm Diameter Table Leas



CRL 90 mm Table Leg Bonding Plates with a M12 threaded stud are used for attaching 80 mm diameter table legs to glass tops with UV adhesives. Made from stainless steel for superior durability and corrosion resistance. Minimum order is one each.

CAT. NO. UVCK25

CRL UV Table Posts and Base Plates

 Design and Build Beautiful Glass Tables With These Posts and Bases



CRL has the components for you to design and build beautiful glass tables with these posts and bases. Maximum recommended glass table top diameter is 1-1/2 times the diameter of the base.

Posts are available in three sizes. All are pre-drilled and threaded to match Base Plates. Brushed stainless steel finish.



POSTS

CAT. NO.	DIAMETER	HEIGHT
UV0156 UV0158	2-3/8" (60 mm) 3-3/16" (80 mm)	17-13/16" (452 mm) 26-1/2" (672 mm)
UV0159	4-5/16" (110 mm)	42-1/2" (1077 mm)

Minimum order: 1 each.





These stainless steel clad Base Plates provide stability for your table. Pre-drilled to match holes in posts. Fasteners are included.

BASE PLATES

CAT. NO.	DIAMETER
UV0154	15-3/4" (400 mm)
UV0155	19-11/16" (500 mm)

Minimum order: 1 each.

CRL UV Castors With Stainless Steel Bonding Plates

CRL UV Support With Roller

• Easy Movement for Glass Showcases

CRL's UV Support with Roller is bonded to the bottom panel of glass cabinets or showcases to allow the unit to be easily moved or relocated. The 1-1/2" (38 mm) diameter stainless steel puck and 1-3/8" (35 mm) plastic roller has a maximum weight capacity of 33 lbs. (15 kg) each. The overall height of the Support with Roller is 3-5/16" (84 mm). Minimum order is one each.



CAT. NO. UVCK19

CRI Metal Shield **UV Caster**

Chrome Shield for **Attractive Appearance**

CRL's Metal Shield UV Caster comes with a 2" (51 mm) diameter polyurethane roller. The chrome shield provides an attractive appearance. Includes a 1-3/4" (44 mm) diameter stainless steel bonding adapter. Weight capacity for this 3-3/8" (86 mm) tall Caster is 60 lbs. (27 kg). Minimum order is one each.



CAT. NO. UVC1CASTER

CRL Hooded Twin-Wheel UV Casters

BIFMA Compliant

CRL's Hooded Twin-Wheel UV Casters are available with or without a brake. Both come with a 1-3/4" (44 mm) diameter stainless steel bonding adapter to bond to glass. Weight capacity per Caster is 75 lbs. (34 kg). Overall height is 3-1/4" (82 mm). Easy to install and smooth rolling. Minimum order is one each.

CAT. NO. DESCRIPTION UVC2CASTER 1-9/16" (40 mm) Without Brake **UVC3CASTER** 1-9/16" (40 mm) With Brake

Minimum order: 1 each



CRL Twin-Wheel UV Caster

High Weight Capacity With European Styling

CRL's Twin-Wheel UV Caster comes with a 2" (51 mm) diameter hard wheel. Includes a 1-3/4" (44 mm) diameter stainless steel bonding adapter to bond to glass. Weight capacity per Caster is 75 lbs. (34 kg). Overall height is 3-1/8" (79 mm). Minimum order is one each.



CAT. NO. UVC4CASTER



CRL Manufacturing

- Making Quality Products for Almost 40 Years
- User of Progressive ISO9001:2008 Manufacturing Processes
- Mechanical and Technical Expertise
 Available to Assist Your Manufacturing Processes

You may know C.R. Laurence Company as a global distributor of supplies to the glass industry however; you may not know that we are also a manufacturer of over 5,000 products found in our Online Catalog. Our 270,000 plus square foot manufacturing plant in Vernon, California is just five minutes from CRL Corporate Headquarters, and ten minutes from downtown Los Angeles. It is here that we make some of the best products available to customers worldwide. Our people use progressive ISO9001:2008 manufacturing processes to make products for the Glazing, Railing, Architectural, Construction, Industrial, and Automotive industries. These certified processes ensure that we give every product our full attention to detail.

There are many industries served by the products manufactured in our California plant. We make architectural hardware for new and retrofit building construction, railing systems and windscreens for balconies and decks, security transaction windows and devices, display hardware for the retail trade, specialty tools for the glazing trade, hinges and other products for frameless shower doors, and automotive windows for trucks, vans, and RV's.



We're always looking for ways to make our products better, and along the way we've added knowledgeable experts in their fields to our staff of designers, engineers, and craftspeople. Our goal is to make our products a better value to you, whether it's time or labor savings, extended service life, increased versatility or enhanced visual appeal.

Many of our products incorporate industry "firsts", features offered by no other manufacturer because we feel that no product or process is so good that it can't be improved. We strive to make products of high quality and value. That's the goal we set for ourselves at the onset, and it's still our guiding influence.

Some of the improvements we've made have originated from people who have used our products and generously contributed their opinions and suggestions. We welcome your comments, and invite you to contact us at any time regarding a C.R. Laurence product.



CRL's Precision Design and Engineering is the Key to Quality







CRL is ISO9001:2008 Certified

It all starts with ISO9001:2008 certification. We produce over 5,000 items for the industries we serve in our ISO9001 Certified manufacturing facilities. Our adherence to the strictest of standards reflects the commitment of our employees to provide the highest quality products.

Award Winning Designs and Products

Just because we say our products are all top quality doesn't make it so. However, when those recognized as setting the standards for quality say we make the best, then that really means something. C.R. Laurence Manufacturing has earned some very prestigious awards for manufacturing excellence by organizations that set the standards for quality.

CRL Rapid Customization Program for Short **Lead Times**

The goal of CRL's Rapid Customization Program is to achieve the shortest possible lead time on all CRL Manufactured Products, from sketch to quote to fabrication to delivery. This is done several ways, and an important factor is keeping the entire process "in-house". Allowing CRL Manufacturing to control such processes as drafting, modeling, raw material procurement, cutting optimization, high-speed fabrication, finishing, powder coating, batch painting, packaging, and shipping makes for efficient and speedy delivery of products to you.

Innovation Makes Us a Leader

C.R. Laurence Manufacturing has provided new and innovative products for almost 40 years. We know we can't just sit still, because if we do, others will pass us by, and that's not what being

a leader is all about. Many CRL manufactured products incorporate features offered by no one else because we feel that no product is so good that it can't be improved.

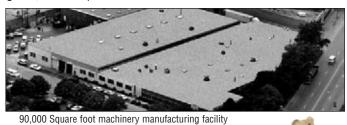


Engineers Available for Product Development, **Testing, and Production Support**

CRL's Engineering Department works with you to review designs and job plans to address feasibility, safety concerns, and possible alternate solutions in order to prepare a fair and accurate per unit or per job quote for our Manufacturing services.

Experienced, Knowledgeable Team Dedicated From Start to Finish

Our staff has decades of experience in the various stages of manufacturing. Our people draw upon their resources to find innovation and efficiency in our manufacturing processes, allowing us to build top quality products at prices that are always competitive. From the procurement of raw materials to final shipment of finished goods, it's our experience that makes the difference.











in Cicero, Illinois, a suburb of Chicago.



2402522 Hydraulic **Cutting Table TD25** Vertical Glass



The Sommer & Maca Glass Machinery Company has built and serviced innovative, specialized machinery for the glass industry for over 80 years. Sommer & Maca machines are built to exact specifications and tested by machinery experts, then crated and shipped for use throughout the world. An extensive inventory of service parts is maintained, and trained technicians can provide installation and service assistance for the entire line. We invite you to contact us regarding our line of quality glass machinery. Let CRL/Somaca help you design the perfect machines and glass processing equipment to suit your needs. Call our Glass Machinery Division at (866) 583-1377. You can also send e-mail to somaca@crlaurence.com.



CRL Serves the World With Ever-Improving Service Capabilities From Three Continents

• North America • Europe • Australia

C.R. Laurence has been a global supplier to customers worldwide for decades, and can now offer our unmatched range of products and services from CRL locations on three continents: North America, Europe, and Australia. In our history we have prospered as a company because we've followed a path of innovation and growth, always seeking new ways to use the latest technology to expand our service capabilities.

Communicating

Major advancements in the world of communications have made much of this possible. We've always been among the first to introduce new ways of reaching our customers, and in return, have made it easier for them to do business with us.

C.R. Laurence was the first in our industry to offer toll free telephone ordering. For over thirty years our customers have been able to call our 1-800 number to place orders, ask questions about products, get prices, and communicate with us without it costing them a cent. Our recent expansion into Europe lets us offer the same free phone and free fax service to our customers on this continent.

In the early '80's we added toll free fax ordering, making it possible for our customers to fax their purchase orders, parts lists, shop drawings and the like directly to our Customer Service Department at CRL Corporate Headquarters. It was during this time that we also introduced CRL FastFax, providing customers instant notification that their orders had been shipped.

One of our most important advances was the installation of the CRL Computer System in 1978. The power of our abilities multiplied many times when we went 'online' because we were better able to track inventory levels throughout our distribution network, and better able to process your orders quickly and more accurately. The ongoing evolution of the CRL Computer System now includes our Internet and fax servers, which empowers us to offer our customers in every corner of the world ever-improving service at every step in the process, from order entry through shipping and billing.

Some say our most important communications advancement was our entry into the business of Electronic Commerce with the introduction of the CRL web site in 1997. What was once a fledgling effort has blossomed into a full service web site featuring information regarding all of the products and services CRL has to offer. Customers who use **crlaurence.com** find an enlightening and comprehensive web site that is constantly improving with the addition of new features that make it quicker and easier to use. And now we have web sites especially tailored to the countries from which we do business (see next page).

C.R. Laurence makes a serious effort to promote ever-improving service by making the investments required to improve communications at every level. We want your business dealings with CRL to be simple, clear, and convenient. If you feel that we can improve communications at any level, we would like to hear from you. To submit comments, go to **crlaurence.com** and click on Contact Us, then click on Web Comments.

C.R. Laurence Customer Services



Building A Network

To provide the ever-improving service level we strive for has meant bringing CRL to our customers. From a single Los Angeles, California location we have grown to a network of distribution warehouses that puts us within two days ground shipping service to over 90 percent of our customers in North America.

Each of our distribution warehouses are connected to Corporate Headquarters through our computer system, which monitors and updates inventory levels with the arrival of each new delivery truck and the shipment of each customer order. Every warehouse receives fresh inventory each week through our Inter-Branch Transfer System so stock levels can remain high. This improves the percentage of your orders we can ship complete, and usually on the same day we receive them.

Another advantage of having regionally located warehouses in or near major metropolitan areas is the opportunity to serve our customers in person. Each CRL location has a Will Call Department open six days a week. For directions to CRL locations, go to the **crlaurence.com** home page, point to General Information, and then click on About CRL. The pop-up menu will give you a selection for Distribution Locations.

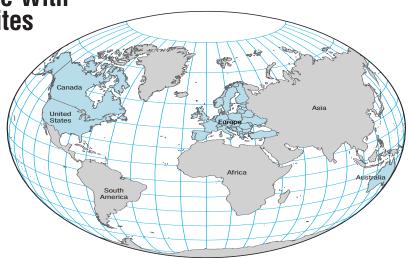
And in order to provide ever-improving service the CRL network of distribution warehouses will continue to grow. In recent years CRL service has come to Australia and Europe with the opening of locations to serve customers on these continents. New or enlarged locations are planned for metropolitan areas throughout the U.S. With the opening of each new facility, we make getting what you want from CRL faster and easier.

Investing In People To Serve You

The best way we can serve you is to have capable people available to answer your questions, take and expedite your orders, suggest solutions to problems you may be having with a job, or to assist you in any manner we can. We maintain ongoing training programs so that the CRL people who serve you will have at their command the resources to make your business transactions with us a pleasant experience.

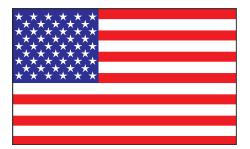
CRL Provides Global Service With Regionally Oriented Web Sites

- Access to All CRL Products and Services is Available 24 Hours a Day, Seven Days a Week When You Visit **Us Online**
- Our Sites are Updated Continually to **Bring You Our Newest Products and Special Offers**
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CRL United States and International crlaurence.com

C.R. Laurence Company was founded in the United States, and we host our global operations from our Corporate Headquarters in Los Angeles, California. CRL distribution warehouses are located in 16 major metropolitan areas. Manufacturing facilities are based in Los Angeles, and the Chicago suburb of Cicero, Illinois.



CRL Australia crlaurence.com.au

C.R. Laurence Australia is headquartered in the Sydney area, and serves the continent from distribution warehouses in metropolitan Sydney and Melbourne. Manufacturing operations are also located in our Melbourne facility.



CRL Canada crlaurence.ca

C.R. Laurence Canada serves all of Canada coast-to-coast from distribution warehouses located in four metropolitan areas: Toronto, Montreal, Vancouver, and Calgary. Manufacturing facilities are also based in our Toronto headquarters.



CRL Europe crlaurence.co.uk crlaurence.de

C.R. Laurence Europe is headquartered in the Manchester area of the United Kingdom. Service to the continent is provided from our distribution warehouses in Manchester and metropolitan Stuttgart, Germany.

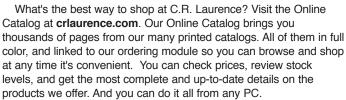


Welcome to the C.R. Laurence

Online Catalog

 Thousands of Pages of Quality Products and Helpful Information are Just Clicks Away, Anytime, and at Your Convenience





Our full service web site and Online Catalog are the most comprehensive and convenient up-to-date information sources we can offer. Explore some of our most popular product lines or review individual products. CRL has over 50,000 of them organized by specific product categories.

The convenience of having all CRL catalogs combined into one Online Catalog is the quick and easy way to find just what you need, available at your convenience, whenever you're ready. And if you ever need assistance, just contact us over the Internet or by toll free phone. We'll be glad to help.

















Of all the products we bring you, our Online Catalog may be the most important. We know that the most efficient way for our customers to shop at CRL is by using this carefully planned and thoroughly prepared Online Catalog to make it easy for them to find exactly what they need. C.R. Laurence Company is committed to making our Online Catalog your best source for information and technical support.

What you will find at **crlaurence.com** is a link to who we are, what we do, and what we have to offer our customers. The CRL full service web site allows us to use the powers of Electronic Commerce to bring you closer to all of the products and services that we offer.

We take a Business-to-Business approach of conducting business over the Internet because it gives us so many ways to connect with you. Methods of searching for and ordering products that just a few years ago would have been impossible were it not for the versatility of this powerful tool.

Empowerment is what a good web site is all about. We let you make the decisions that will best serve you. You can build your orders and submit them 24 hours a day, seven days a week, at your convenience. You can review over 50,000 products we make available, including pricing and current stock availability.

All of this and more is available to CRL customers who have signed on to our web site and become part of the world of crlaurence.com.

CRL Policies

Information Center



The CRL Policies Information Center is available on our web site, crlaurence.com. It's here that you'll find our policies regarding these aspects of doing business with C.R. Laurence:

- Catalog Policy
- Credit Terms and Policies
- CRL International

- Customer Service
- Custom Order Service
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C.R. Laurence is a Catalog Company

- Master and Specialty Catalogs in Print and Online
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- Color Photos and Detailed Illustrations
- Easy to Understand Ordering Information

Of all the products we bring you, our catalogs may be the most important. C.R. Laurence is in the business of making catalogs because we know that the most efficient way for our customers to shop at CRL is through carefully planned and thoroughly prepared catalogs that make it easy for them to find exactly what they need.

Part of our catalog philosophy is to bring more of the information you need, and not overburden you with excess catalog literature. That is why we make our Master Catalogs that usually contain all of the products we offer to certain industries, as well as our Specialty Catalogs that focus on particular product groups. You can select CRL Catalogs for only the areas that pertain to your business, or choose to shop from our Master Catalogs because you like the convenience of finding such a wide variety of products all under one cover.



Master Catalog Selection

- 03 SEALANTS, ADHESIVES, AND FASTENERS
- 23 FRAMELESS SHOWER DOOR HARDWARE
- 43 AUTO GLASS TOOLS AND WINDOWS
- 53 GLASS AND GLAZING HARDWARE
- 63 ARCHITECTURAL HARDWARE
- 73 TOOLS, MACHINERY, AND EQUIPMENT
- 83 WINDOW AND DOOR REPLACEMENT HARDWARE

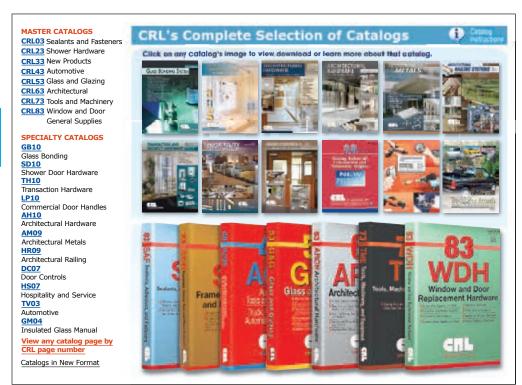
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ASK FOR CATALOG GB10



Our Architectural Hardware Catalog features our expanded selection of architectural metal and glass hardware for the construction of 'all-glass' entrances in commercial office buildings and storefronts. There are photos of finished projects, as well as helpful technical data.

ASK FOR CATALOG SD10



See the latest in top quality Column Covers (Cladding), Wall Panels, Canopies, Sunshades, and Awnings. There are photos of finished projects, as well as helpful technical data.

ASK FOR CATALOG LP10



CRL offers the largest selection of Architectural Railing Systems. See them all, plus beautiful photographs of finished installations in our Railing Systems Catalog.

ASK FOR CATALOG AH10



CRL is your source for the largest selection of Transaction and Security Hardware. Service Windows, Bullet Resistant Windows, Deal Trays, Speak-Thrus, Package Receivers, and more.

ASK FOR CATALOG AM09



Our Hospitality and Service Hardware Catalog introduces CRL's expanded line of Standoffs, Swivel Fittings, Partition Posts, Sneeze Guards, and Glass Barrier Hardware

ASK FOR CATALOG HR09



Our line of Door Closers and related Door Control Hardware can be found in this full color catalog. Specifications and ordering information make it easy for you to select the right product every time.

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Technical Sales Business Groups

Frameless Shower Door

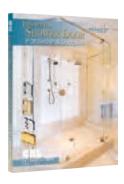
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They say a picture is worth a thousand words, and when you send us a fax describing what you need it makes it that much easier to serve you. CRL offers toll free fax service from anywhere in the United States and Canada. Just dial (800) 262-3299, and address your request to CRL Customer Service. Make sure to include your name and return telephone number. We'll be in touch shortly with an answer. Our fax number in Australia is 1800-813-013. In Europe the number is 00 800 0262 3299.

CRL Web Quotes

CRL sells over 50,000 products. Many of them are custom made to your specifications and in order to get pricing a quote must be done. Items that can be quoted in this area range from: Service and Transaction Windows; Door Rails; Custom Door Handles; Shower Door Hardware; Mirror Frames; Showcases; Partition Posts; and much more. Quotes can also be requested on large quantities of stock items that are above and beyond our normal price breaks.

Simply click on the "Request a Quote" link from the **crlaurence.com** web site, and follow the instructions. It's that easy.



GB10 CATALOG A TO Z PRODUCT INDEX

A	
Adhesive	
Colored UV	
Curing Lamp Kit Curing UV	GB30 GB28
Dispenser System	
Dispensing Needles	GB24
High Viscosity UVGB19	9, GB22
Loctite® Minute Bond	
Low Viscosity UVGB19 Medium Viscosity UVGB2	
Properties at a Glance ChartGB2	
Visible Light	GB20
AdhesivesGB19-GB23	3, GB25
Adjustable Angle Clamp-It® Tool Kit	GR11
Angle Suction Holders	1. GB14
Shelf SupportsGB4	8-GB49
Stop, Eccentric Height	
Angled Countertop Support	GB50
B Door Dieta Table	ODEO
Base Plate, Table Blades, Razor	
Bonding, Glass HardwareGB3	
Bonding Kits, GlassGB3	
Bonding Plates	GB52
Bonding Work Surface Carpet	GB17
Brackets, Shelf Support	GB51
Counct for Donding Work	CD17
Carpet for Bonding Work Casters	
Chart, UV Adhesive At A GlanceGB2	
Chisel® Paint Stripper	GB09
Clamp-It® Adjustable Angle Tool Kit	
Clamp-It® Assembly Square Kit	
Cleaners, DegreasersGB0 Cleaners, Glass	
Colored UV Adhesives	
Compact A.C. Curing Lamp	GB30
Contact Cement, Metal	
Corner Clamps Corner Support, Interior	GB16
Cotton Swabs	
Cube, Magnetic Fixation	GB13
Curing Lamps and AccessoriesGB2	
D	
Damper for Glass Doors	
Designer Hinges, Locks and PullsGB1	
Dispenser System, Timed Air UV Adhesive	GR24
Dispensers, Paper Towel	GB08
Dispensing Needles	GB24
Disposable Nitrile Gloves	
Door KnobsGB4 Door Locks and KeepersGB38, GB4	
Door PullsGB38, GB4	4-GB45
F	
Eccentric Height Adjustable Stop	GB14
Epoxy, Clear Two-Part	GB25
Exterior Corner Clamps	GB16
Eye Protection	GB32
F	0.000
Face Shield, UV AbsorbingGB1	
Fixed Shelf Support	
Fixed Suction Stop and Holder	
Furniture HardwareGB3	
G	
Glass	0.0050
Bonding HardwareGB3 Bonding KitsGB3	
CleanersGB0	
Door Damper	GB46
Door HingesGB3	
LIGOR KNODO CDA	/1-1-12/15

Door Locks and KeepersGB38,	GB42	-GB43
Furniture Hardware		
Knobs		
Preparation Supplies	.6806-	-GB09
ProtectorsGB47,	CD51	CDE2
Wipes, Lint Free	GD51	CBUS
Glass-to-Glass Hinges	GR37-	-GR42
Glass-to-Wood HingesGB37-GB38,	GR40-	-GR41
Gloves, Disposable Nitrile		
Goggles, UV Absorbing		.GB32
H		
Hand Held UV Curing Lamp		CB20
Handle		
Hardware, Glass		
Hardware Positioning Device	.0000	GR17
Heat Guns		GB07
Heavy-Duty Industrial Razor Blades		
High Intensity Hand Held UV Curing Lan		
High Viscosity UV Adhesive	ĠB19.	GB22
Hinges		
Holder, Razor Blade		
Holders, Suction		
Hooded Twin-Wheel Casters		.GB53
I .		
Industrial Razor Blades		GR09
Interior Corner Clamp		
Interior Corner Support		
In-House Training Seminars		
K		
Knobs	CD44	CD4E
	.up44	-GD43
L		
Lamps, UV Curing		
Latches, Magnetic		
Lay-Out Mat, UV		
Lazy-Susan Hardware		.GB46
LED UV Adhesive Curing Lamp Kit		.GB30
Legs, Table		.GB52
Legs, TableLint Free Glass Wipes		.GB52 .GB08
Lint Free Glass Wipes	GB42-	.GB52 .GB08 -GB43
Legs, Table	GB42-	.GB52 .GB08 -GB43 .GB23
Legs, Table	GB42-	.GB52 .GB08 -GB43 .GB23
Legs, Table	GB42-	.GB52 .GB08 -GB43 .GB23 .GB23
Legs, Table	GB42- ner	.GB52 .GB08 -GB43 .GB23 .GB23 .GB25 .GB31
Legs, Table	GB42- ner	.GB52 .GB08 -GB43 .GB23 .GB23 .GB25 .GB31
Legs, Table	GB42- ner	.GB52 .GB08 -GB43 .GB23 .GB23 .GB25 .GB31
Legs, Table	GB42- mer/ /	.GB52 .GB08 .GB43 .GB23 .GB23 .GB25 .GB31 GB21
Legs, Table	GB42- ner/ 	.GB52 .GB08 .GB43 .GB23 .GB23 .GB25 .GB31 .GB21
Legs, Table	GB42- mer/ /	.GB52 .GB08 -GB43 .GB23 .GB25 .GB31 GB21 .GB13 .GB46 .GB46
Legs, Table	GB42- ner/ GB19,	.GB52 .GB08 -GB43 .GB23 .GB25 .GB31 .GB21 .GB13 .GB46 .GB46 .GB46
Legs, Table	GB42- ner/ GB19,	.GB52 .GB08 -GB43 .GB23 .GB25 .GB31 .GB21 .GB13 .GB46 .GB46 .GB17 -GB21
Legs, Table	GB42- ner /GB19,	.GB52 .GB08 .GB43 .GB23 .GB25 .GB31 .GB21 .GB13 .GB46 .GB46 .GB46 .GB17 .GB21
Legs, Table	GB42- ner /GB19,	.GB52 .GB08 -GB43 .GB23 .GB25 .GB31 .GB13 .GB46 .GB46 .GB46 .GB17 -GB21 .GB25 .GB53
Legs, Table	GB42- ner/ GB19,	.GB52 .GB08 -GB43 .GB23 .GB25 .GB31 .GB13 .GB46 .GB46 .GB46 .GB17 -GB21 .GB25 .GB53 .GB08
Legs, Table	GB42- ner/ GB19,	.GB52 .GB08 .GB23 .GB23 .GB25 .GB31 .GB21 .GB13 .GB46 .GB46 .GB17 .GB25 .GB53 .GB08 .GB08
Legs, Table	GB42- ner/ GB19,	.GB52 .GB08 .GB23 .GB23 .GB25 .GB31 .GB21 .GB13 .GB46 .GB46 .GB17 .GB25 .GB53 .GB08 .GB08
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB25 GB21 GB21 GB13 GB46 GB46 GB46 GB25 GB25 GB25 GB23 GB28 GB28 GB28 GB28 GB28 GB28 GB28 GB28
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB25 GB21 GB21 GB13 GB46 GB46 GB46 GB25 GB25 GB25 GB23 GB28 GB28 GB28 GB28 GB28 GB28 GB28 GB28
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB17 GB17 GB25 GB46 GB46 GB46 GB47 GB25 GB23 GB23 GB23 GB23 GB23
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB17 GB17 GB25 GB46 GB46 GB46 GB47 GB25 GB23 GB23 GB23 GB23 GB23
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB17 GB17 GB25 GB46 GB46 GB46 GB47 GB25 GB23 GB23 GB23 GB23 GB23
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB13 GB46 GB46 GB47 GB25 GB53 GB08 GB07 GB23 GB24 GB25 GB23 GB23 GB24 GB25
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB13 GB46 GB46 GB47 GB25 GB53 GB08 GB07 GB23 GB24 GB25 GB23 GB23 GB24 GB25
Legs, Table	GB42- GB19, GB20-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB13 GB46 GB46 GB47 GB25 GB25 GB23 GB23 GB24 GB25 GB23 GB24 GB25 GB23 GB25 GB23 GB25 GB23 GB25 GB26 GB27 GB26 GB27 GB27 GB27 GB27 GB28 GB27 GB28 GB27 GB28 GB29 GB29 GB29 GB29 GB29 GB29 GB29 GB29
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB21 GB13 GB46 GB17 GB25 GB25 GB32 GB26 GB27 GB23 GB26 GB27 GB23 GB26 GB27 GB23 GB26 GB27 GB21 GB26 GB27 GB27 GB27 GB27 GB27 GB27 GB27 GB27
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB13 GB46 GB46 GB47 GB25 GB25 GB23 GB23 GB24 GB25 GB23 GB25 GB23 GB26 GB26 GB27 GB26 GB27 GB28 GB27 GB28 GB28 GB29 GB29 GB29 GB29 GB29 GB29 GB29 GB29
Legs, Table	GB42-	.GB52 .GB08 .GB23 .GB23 .GB25 .GB31 .GB25 .GB31 .GB46 .GB46 .GB47 .GB25 .GB25 .GB23 .GB08 .GB07 .GB23 .GB08 .GB07
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB17 GB25 GB25 GB25 GB25 GB25 GB25 GB25 GB25
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB13 GB46 GB46 GB17 GB23 GB23 GB23 GB24 GB23 GB07 GB08 GB07 GB09 GB08 GB07 GB08 GB07 GB08 GB08 GB07 GB08 GB08 GB07 GB08 GB08 GB08 GB08 GB09 GB08 GB09 GB08 GB09 GB08 GB09 GB08 GB09 GB08 GB09 GB08 GB09 GB09 GB09 GB09 GB09 GB09 GB09 GB09
Legs, Table	GB42-	GB52 GB08 GB43 GB23 GB23 GB25 GB31 GB21 GB13 GB46 GB46 GB17 GB23 GB23 GB23 GB24 GB23 GB07 GB08 GB07 GB09 GB09 GB07 GB08 GB07 GB08 GB07 GB08 GB07 GB08 GB07 GB08 GB07 GB08 GB08 GB07 GB08 GB08 GB07 GB08 GB08 GB07 GB08 GB08 GB08 GB08 GB08 GB08 GB08 GB08
Legs, Table	GB42-	GB52 GB08 GB23 GB23 GB25 GB21 GB13 GB26 GB17 GB27 GB25 GB23 GB23 GB24 GB24 GB24 GB24 GB24 GB25 GB25 GB26 GB27 GB26 GB27 GB27 GB27 GB27 GB27 GB27 GB27 GB27
Legs, Table	GB42- ier/	GB52 GB08 GB43 GB23 GB23 GB25 GB21 GB21 GB31 GB46 GB46 GB47 GB21 GB25 GB25 GB23 GB08 GB07 GB23 GB08 GB07 GB09 GB08 GB17 GB23 GB23 GB24 GB25 GB23 GB24 GB25 GB24 GB25 GB25 GB26 GB26 GB27 GB26 GB27 GB26 GB27 GB26 GB27 GB26 GB26 GB27 GB26 GB27 GB26 GB26 GB27 GB26 GB27 GB26 GB27 GB26 GB27 GB27 GB27 GB27 GB27 GB27 GB27 GB27

R	
Razor Blade Holder and Scraper	
Razor Blades	
Rotation Support	.GB46
S	
Scraper, Razor Blade	.GB09
Shelf SupportsGB48-GB49,	GB51
Shim Set	
Silicone Sealant, Water Clear	
Single Edge Razor Blades	
Spectacles, UV Absorbing	
Sprayway Glass Cleaner	
Starter KitsGB33	
Steel Wool	
Stripper, Paint Chisel®	GB09
Support	. 0. 2 0 0
Angled Countertop	GR50
GlassGB47, GB51	
Interior Corner	
Rotation	
ShelfGB48-GB49,	
Vertical CountertopGB50	
Surface Carpet for Bonding Work	
Surface Preparation	GRAG
Swabs, Cotton	
• Outon	.ubus
<u> </u>	
Table Legs	
Table Posts and Base Plate	
Thermometer, Non-Contact Laser	
Threaded Adapters for Knobs	
Timed Air UV Adhesive Dispenser System	.GB24
Tool Kit, Adjustable Angle Clamp-It®	.GB11
Towels, Paper	.GB08
Training and Instruction Videos	
Tube Locks	
Tube, UV Curing Lamp	
Twin-Wheel Casters	.GB53
U	
UV	
Adhesive Properties ChartGB26	-GB27
AdhesivesGB18	
Curing Lamps and AccessoriesGB28	-GB31
Eye Protection	
Glass HardwareGB36	
Lay-Out Mat	
Transmission and Power Meter	.GB24
V	
	ODE1
Vertical Countertop SupportsGB50	
Videos, Training and Instruction	
Visible Light Adhesives	.6820
W	
Wall Mount Shelf Support Brackets	
Water Clear Silicone Sealant	
Wipes	.GB08
Wood-to-Glass HingesGB37-GB38, GB40-	-GB41
Wool, Steel	

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