INSTALLATION INSTRUCTIONS

MODELS D1018 AND D1019

FLORENCE MODEL
PASS-THRU WITH SCREEN
## PARTS LIST

**NOTE:** Counter by Others

<table>
<thead>
<tr>
<th>D1018</th>
<th>D1019</th>
</tr>
</thead>
<tbody>
<tr>
<td>Florence with Screen and D7 Overhead Track</td>
<td>Florence with Screen and D1670 Overhead Track</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>D7</th>
<th>D35</th>
<th>D40</th>
<th>D53</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overhead Track</td>
<td>Retractable Tip Lower Guide</td>
<td>Clerk and Client Side Hanger</td>
<td>Reversible Overhead Catch</td>
</tr>
</tbody>
</table>

<table>
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<tr>
<th>D1606</th>
<th>D610</th>
<th>D637</th>
<th>D639</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double Jamb with Cushions</td>
<td>H-Bar</td>
<td>H-Bar Attachment Trim</td>
<td>Vertical Stile Pull</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>D679</th>
<th>D1611</th>
<th>D1623</th>
<th>D1670</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nylon Ball Bearing Roller</td>
<td>H-Bar with Plastic Liner</td>
<td>Overlap Stile with Pile</td>
<td>Oversized Overhead Track</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>D658WS</th>
<th>D662WS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lower Frame Corner with Nylok Screws</td>
<td>Upper Frame Corner with Nylok Screws</td>
</tr>
</tbody>
</table>

**Not Included:**
- Perimeter Fasteners
- Bar Stock Fasteners

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FLORENCE MODEL PASS-THRU WITH SCREEN

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IMPORTANT: READ THIS MANUAL THOROUGHLY BEFORE BEGINNING INSTALLATION.

SPECIFICATIONS

NOTE: Model D1019 is designed to match storefront subframe.

- Specify right or left hand sliding panel (from clerk’s side)
- Maximum Height 50" (1270 mm)
GLASS FABRICATION

Fixed Glass Width = Window Width divided by 2 minus 1” (25 mm)
Fixed Glass Height = Window Height minus 1-11/16” (43 mm)
Sliding Glass Width = Window Width divided by 2 minus 1-1/4” (32 mm)
Sliding Glass Height = Window Height minus 3-3/16” (81 mm)

WINDOW ASSEMBLY

1. Install Gasket on Glass

Cut Gasket at Corners

Mark Center of Each Panel
WINDOW ASSEMBLY (CONTINUED)

2. Fit Glass in Bottom Rail matching center marks and loosely attach Side Rails

3. Loosely attach Top Rail to Side Rails

4. Square frames and secure
   Tighten each screw a little at a time in rotating sequence, maintaining square condition.

5. Install Gasket in D1623

NOTE: Match the color-coded dots on the corners of the rails.
SCREEN ASSEMBLY

1. Fit Screen in Bottom Rail matching center marks and loosely attach Side Rails

2. Loosely attach Top Rail to Side Rails

3. Square frames and secure

Tighten each screw a little at a time in rotating sequence, maintaining square condition.

NOTE: Match the color-coded dots on the corners of the rails.
FLORENCE MODEL PASS-THRU WITH SCREEN

INSTALLATION

1. Install Overhead Track

   NOTE: Use fasteners appropriate for the surrounding substrate.

2. Hang Sliding Window and Sliding Screen
With the window in closed position, mark placement for the Jamb and Retractable Guide. Move the window to the open position to mark placement for the Jamb and Fixed Window. Remove the window to install.

3. Install Retractable Guides

- Temporarily place Rubber Insert into Jamb to mark Guide placement. Remove to install Jamb. Do Not remove backing until Jambs are secured.

4. Install Jambs

Secure using fasteners appropriate for the surrounding substrate.

Remove backing and install rubber inserts.
5. Install Fixed Window

Secure using fasteners appropriate for the surrounding substrate.

Install Bar Stock Guides in groove in Top Track and on counter directly below.

Fit Fixed Window into Track, aligning edges with Bar Stock Guides. Slide into place. NOTE: If Fixed Panel is too loose, apply silicone sealant to top of lower Bar Stock.
6. Install D53 Catch

Hang Sliding Window and Screen. Install D53 Catch Base in center Jamb, aligned with top of Sliding Window.

Close window and mark.

Remove window to drill 1/4” (6 mm) hole, and then reinstall.

Assemble D53 Catch and close window to check.
OPTIONAL KEYED LOCK OPERATION

Insert Key into Lock Cylinder and turn to unlock.

Align Sliding Frame and Jamb. Insert Key and Cylinder.

Turn to locked position. Remove Key.