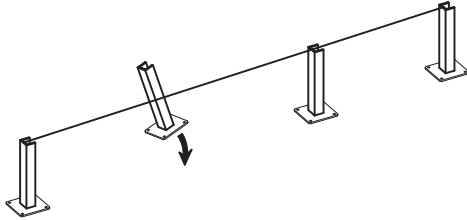
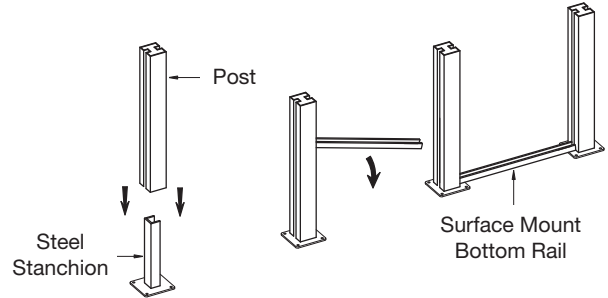


# AWS BASIC INSTALLATION GUIDELINES

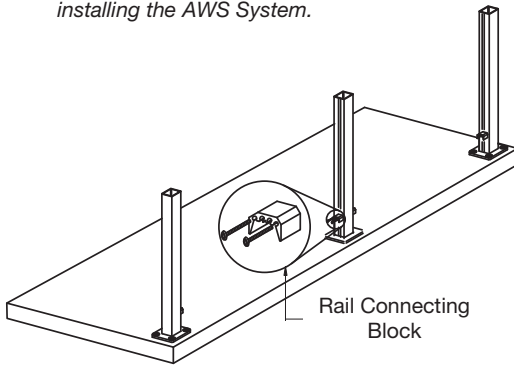
- 1.**
- ✓ Core mount or surface mount the Steel Stanchions, starting with the End and Corner Posts first.
  - ✓ Then run a straight line between your End Posts and/or Corner Posts before you set the Intermediate Posts.
  - ✓ Be sure the Stanchions are plumb and level.
  - ✓ **NOTE:** When surface mounting to concrete, brick, masonry, or stucco make sure to install the Moisture Barrier Gasket between the bottom plate and substrate to prevent metal corrosion.



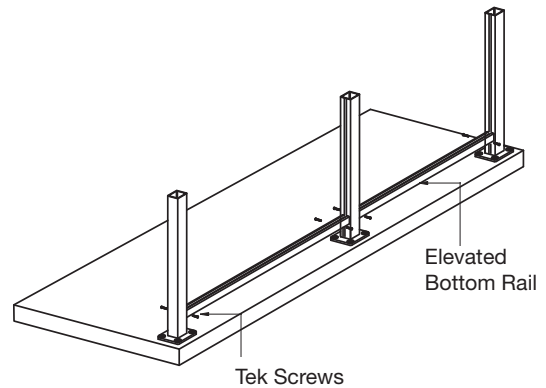
- 2a.**
- ✓ Once the Steel Stanchions are installed, apply CRL 95C Silicone to the Stanchion before mounting the Post into place.
  - ✓ If you are installing a Surface Mount Bottom Rail, measure and cut to the desired size, then install the Surface Mount Bottom Rail onto the substrate using CRL 95C Silicone.
  - ✓ **NOTE:** Surface Mount Bottom Rails are optional when installing the AWS System.



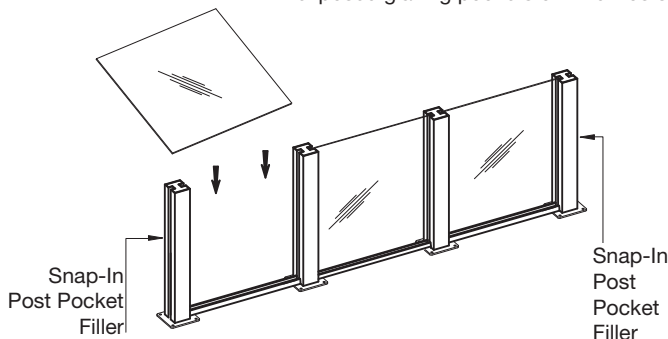
- 2b.**
- ✓ If you are installing an Elevated Bottom Rail, Rail Connecting Blocks must be installed first.
  - ✓ Install the Rail Connecting Blocks onto the Post using Cat. No. RCBS Self Tapping Screws. These Blocks are used to support the Bottom Rail.
  - ✓ **NOTE:** Elevated Bottom Rails are optional when installing the AWS System.



- 2c.**
- ✓ Cut Elevated Bottom Rail to length. Mount the Bottom Rail onto the Blocks and secure with Cat. No. TEK1 Tek Screws.



- 3.**
- ✓ When installing the glass panels, make sure the rigid vinyl is installed into the glass pocket before installing the panels. Make sure the vinyl is lubricated to protect the vinyl from damage during installation.
  - ✓ Slide the glass panels down from the top of the Post.
  - ✓ When a glass wall ends, Snap-in Pocket Fillers are installed to conceal the exposed glazing pockets on End Posts.



- 4.**
- ✓ Install Post Caps with CRL 95C Silicone.
  - ✓ To protect the glass from debris over time, use Cat. No. TPC16 Surface Protector to seal the glass.

